JK-T1900G

产品零件图册

Parts book

JACK 杰克

快 速 服 务 100%

股票代码

603337

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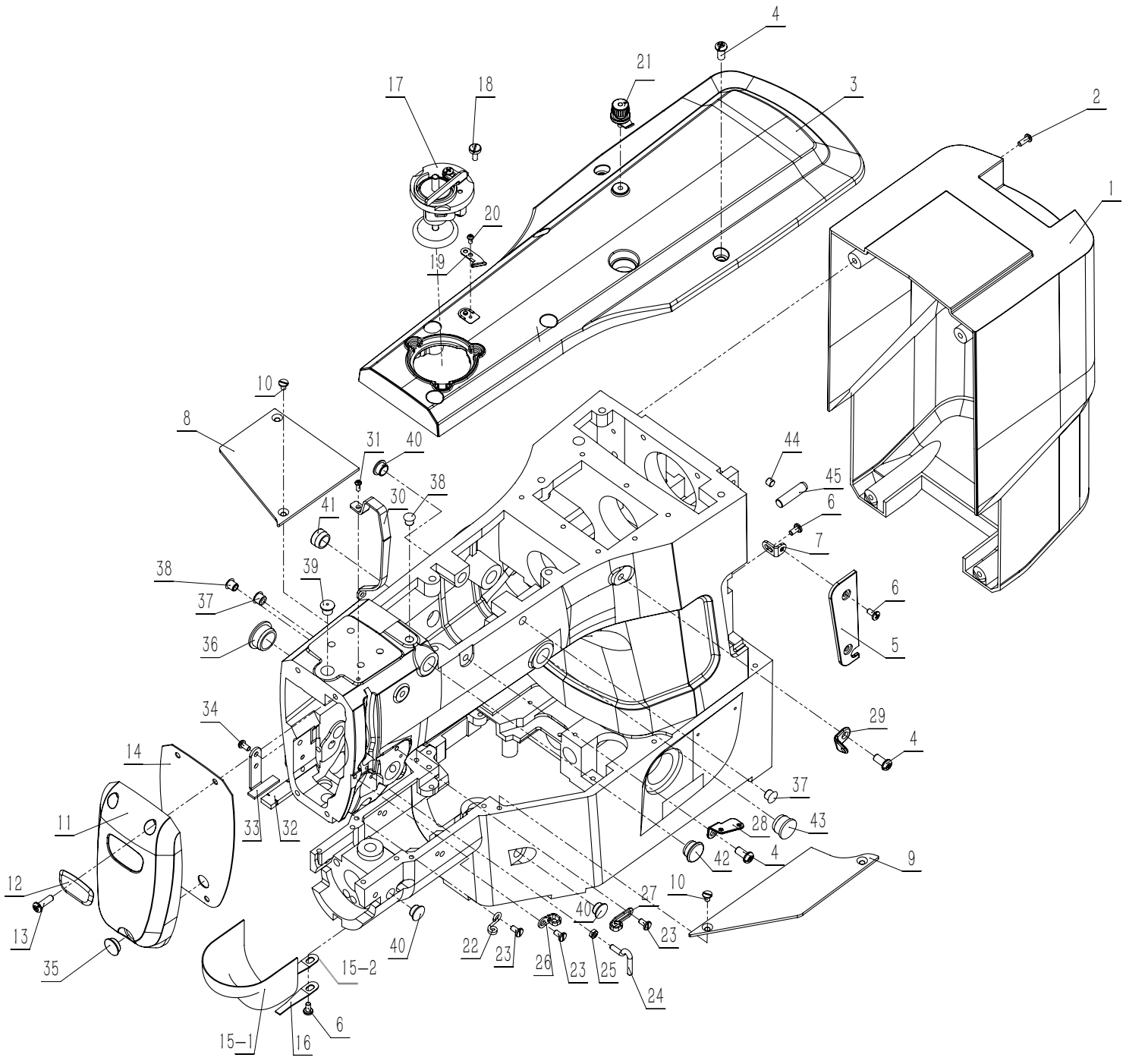
1、FRAME & MISCELLANEOUS COVER COMPONENTS

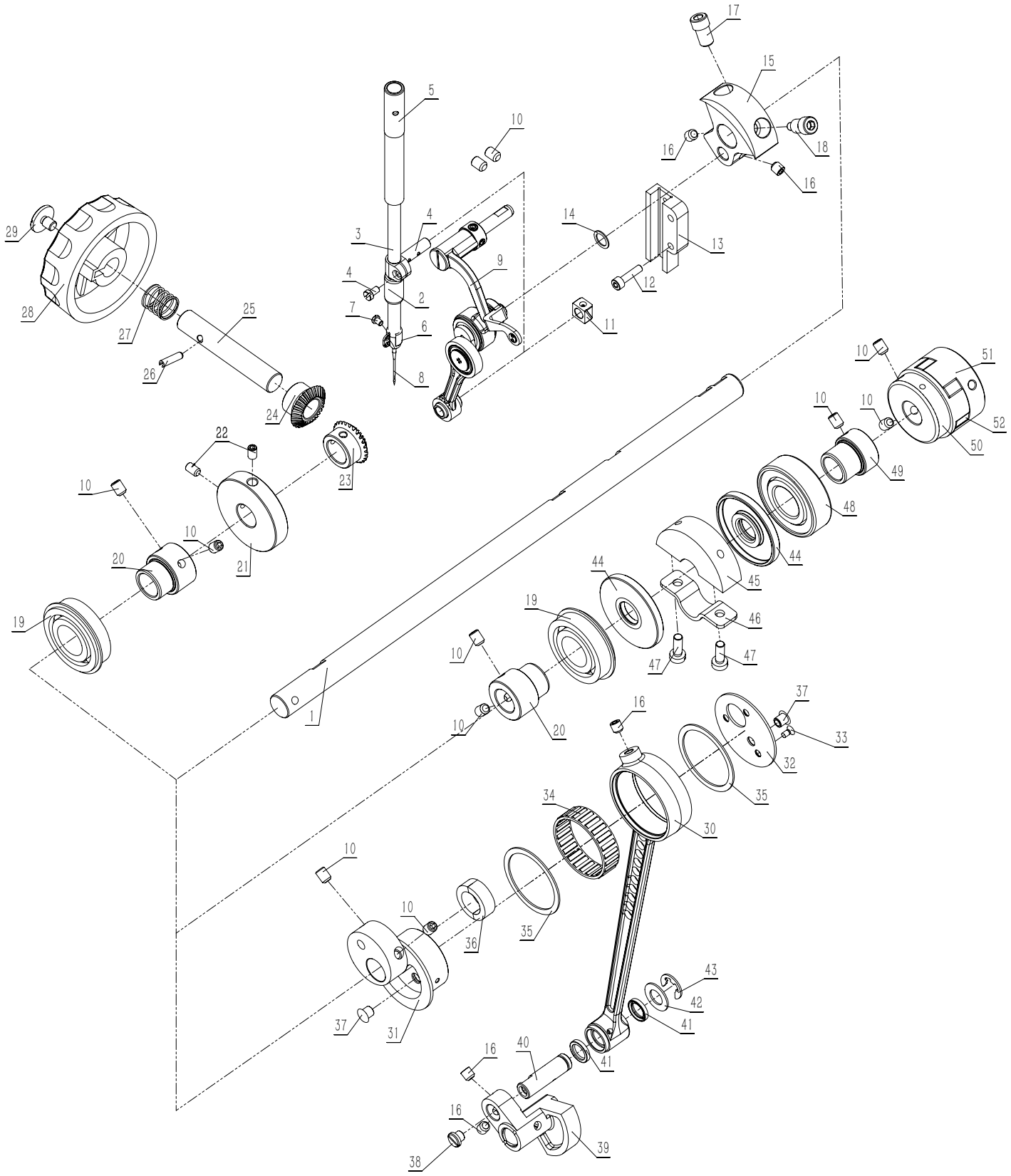
机身及罩壳部件



序号	注解	公司件号	名称	DESCRIPTION	用量
1		40311601	后罩	REAR COWL	1
2		S04079	螺钉 M4×10	SCREW M4×10	4
3		40301601	顶盖	HEAD COVER	1
		303592	顶盖(喷漆)	HEAD COVER (SPRAY-PAINTER)	
4		403S11009	螺钉 M6×12	SCREW M6×12	8
5		40312614	侧盖板	THE SIDE COVER	1
		303593	侧盖板(喷漆)	THE SIDE COVER (SPRAY-PAINTER)	
6		403S11013	螺钉 M4×8	SCREW M4×8	5
7		40312615	侧盖板支架	SIDE COVER SUPPORT	2
8		40312601	底座左盖板	LEFT COVER PLATE OF BASE	1
		303594	底座左盖板(喷漆)	LEFT COVER PLATE OF BASE (SPRAY-PAINTER)	
9		40312602	底座右盖板	RIGHT COVER PLATE OF BASE	1
		303595	底座右盖板(喷漆)	RIGHT COVER PLATE OF BASE (SPRAY-PAINTER)	
10		403S11011	螺钉 M4×6	SCREW M4×6	4
11		40301602	面板	FRONT-PANEL	1
		303596	面板(喷漆)	FRONT-PANEL (SPRAY-PAINTER)	
12		13837002	商标	TRADE MARK	1
13		403S11026	螺钉 M5×16	SCREW M5×16	4
14		40322601	面板垫	FRONT-PANEL PAD	1
15-1		140312004	梭床罩组件	SHUTTLE RACE COVER	1
		930000024	梭床罩组件(喷漆)	SHUTTLE RACE COVER (SPRAY-PAINTER)	
15-2		14031200500	连接臂组件	PITMAN ARM	
16		40127014	梭床罩弹簧片	SHUTTLE RACE COVER SPRING	1
17		4033160900	绕线器组件	BOBBIN WINDER	1
18		403S11015	螺钉	SCREW M4×11	3
19		11419001	切线刀	THREAD CUTTER	1
20		403S11020	螺钉 M3×6	SCREW M3×6	1
21		4031360100	绕线夹线器组件	BOBBIN WINDER TENSION ASM	1
22		40313012	下过线钩	BUTTON THREAD HOOK	1
23		403S11019	螺钉 M4×8	SCREW M4×8	3
24		40313004	过线钩	THREAD HOOK	1
25		403S16004	过线钩螺母	NUT M4	1
26		41712078	左线钩	LEFT THREAD HOOK	1
27		40213010	右线钩	RIGHT THREAD HOOK	1
28		40113004	双眼过线板	THREAD GUIDE PLATE (TWO HOLE)	1
29		40313003	过线板	THREAD GUIDE PLATE	1
30		40112002	防护罩	PROTECTIVE	1
		300674	防护罩(喷漆)	PROTECTIVE (SPRAY-PAINTER)	
31		403S11017	螺钉 M3×8	SCREW M3×8	2
32		40330025	LED灯	LED	1
33		40312622	LED灯安装板	LED LIGHTS MOUNTING PLATE	1
34		413s13011	螺钉 M4×12	SCREW M4×12	2
35		40122017	面板塞 D13×4	RUBBER PLUG D13×4	1
36		40122015	油塞 D21×9	RUBBER PLUG D21×9	1
37		40322019	油塞 D8.5×6	RUBBER PLUG D8.5×6	2
38		40122006	油塞 D7×10	RUBBER PLUG D7×10	2
39		40322014	针杆油塞 D8.4×7	RUBBER PLUG D8.4×7	1
40		40122016	油塞 D10.5×5	RUBBER PLUG D10.5×5	3
41		40322021	油塞 D15×9	RUBBER PLUG D15×9	1
42		40122007	油塞 D16×6.5	RUBBER PLUG D16×6.5	1
43		41322018	油塞 D16.5×10	RUBBER PLUG D16.5×10	1
44		413S14003	螺钉 M6×5	SCREW M6×5	4
45		40326001	支承销	HINGE STUD	2

2、MAIM SHAFT & NEEDLE BAR COMPONENTS

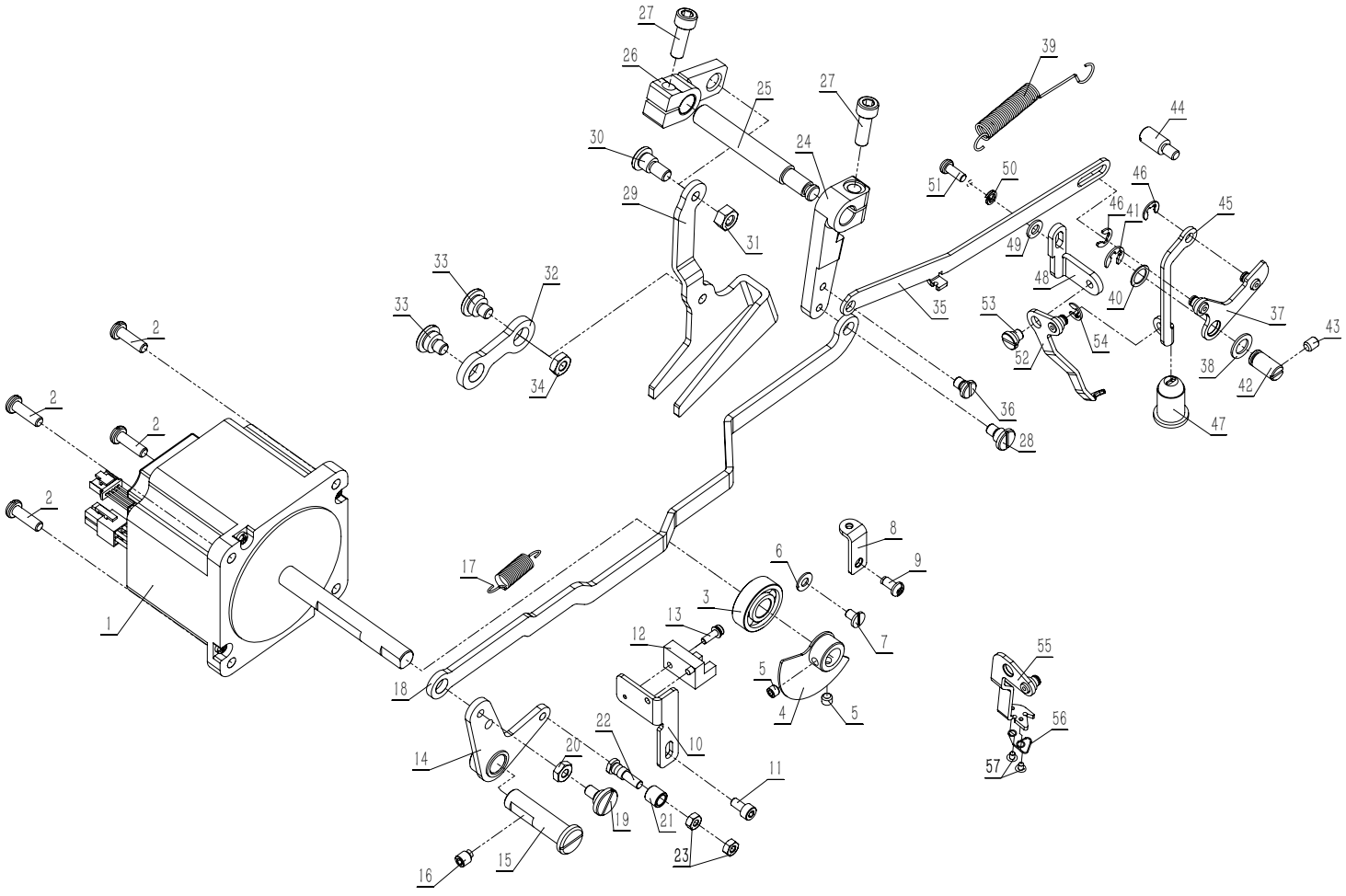
上轴针杆部件



序号	注解	公司件号	DESCRIPTION	名称	用量
1		40302601	上轴	MAIN SHAFT	1
2		40303016	针杆下套	NEEDLE ROD LOWER METAL	1
3		40302015	针杆	NEEDLE BAR	1
4		40304015	针杆连接柱组件	BEARING	1
5		40303015	针杆上套	NEEDLE ROD METAL	1
6		40313009	下过线	THREAD GUIDE	1
7		201S11005	S012螺钉	S012SCREW	1
8-1		40317011	机针DP×5 #11	NEEDLE DP×5 #11	1
8-2		40517001	机针DP×17 #14	NEEDLE DP×17 #14	1
8-3		40117001	机针DP×5 #16	NEEDLE DP×5 #16	1
8-4		40319006	机针DP×17 #19	NEEDLE DP×17#19	1
9-1		4033800400	挑线杆组件	THREAD TAKE UP LEVER ASM	1
9-2	1900G专用	14033800100	挑线杆组件	THREAD TAKE UP LEVER ASM	1
9-3	1903G专用	14033800200	挑线杆组件	THREAD TAKE UP LEVER ASM	1
10		403S14005	螺钉 M6×8	SCREW M6×8	13
11		41709001	滑块	SLIDE BLOCK	1
12		403S13015	螺钉 M4×16	SCREW M4×16	2
13		41709002	滑块导向	SLIDE BLOCK	1
14		40328018	垫片	WASHER	1
15-1		40510001	针杆曲柄	COUNTER WEIGHT	1
15-2	1900G专用	40310005	针杆曲柄	COUNTER WEIGHT	1
16		403S14006	螺钉 M6×0.75×6	SCREW M6×0.75×6	5
17		403S13008	螺钉 M8×12	SCREW M8×12	1
18		403S13007	曲柄定位螺钉	COUNTER WEIGHT SCREW A	1
19		B10002	上轴轴承	BEARING	2
20		40303012	轴承套	BEARING BUSH -A	2
21		40335002	绕线轮	BTW-DRIVING-WHEEL	1
22		403S14008	螺钉 M5×8	SCREW M5×8	2
23		40325010	上轴转动齿轮	GEAR A	1
24		40325011	手轮轴齿轮	GEAR B	1
25		40326602	手轮传动轴	GEAR C	1
26		P03002	销 2×5.5	SPRING PIN 2×5.5	1
27		40327004	弹簧	SPRING	1
28		4031160600	手轮组件	PULLEY	1
29		403S11003	螺钉 M6×8	SCREW M6×8	1
30		42305001	连杆	CONNECTINGROD	1
31		40310007	偏心轮	ECCENTRIC	1
32		40312064	连杆挡板	CRANK-ROD-SUPPORT-PLATE	1
33		403S17001	螺钉 M3×6	SCREW M3×6	3
34		40324014	滚针轴承	NEEDLEROLLERBEARING	1
35		40328027	连接轴承挡圈	CONNECTTHEBEARINGRETAINER	2
36		40323007	油毡	LINOLEUM	2
37		40322023	挡板油塞	PLUG D=6.7 L=6	2
38		403S11021	螺钉 M6×4.5	SCREW M6×4.5	1
39		40325604	摆齿	OSCILLATOR	1
40		40326026	摆齿轴	PENDULUMGEARSHAFT	1
41		40322024	油封	OIL SEAL	2
42		41728001	垫片	WASHER	1
43		H05008	卡簧	E-SHAPEDSNAP RING（8mm）	1
44		40322602	上轴油封	THE SHAFT SEAL	2
45		40312067	平行块	AC SERVO MOTOR	1
46		40312066	固定板	CRANK-BALANCER-FIX-PLATE	1
47		403S11023	螺钉 M5×14	SCREW M5×14	2
48		B04009	轴承	BEARING	1
49		40303601	轴承套	BEARING BUSH -B	1
50		40301023	传动连接块	COUPLING 1	1
51		40301024	传动连接块	COUPLING 2	1
52		40322028	减震橡胶	DAMPING RUBBER	1

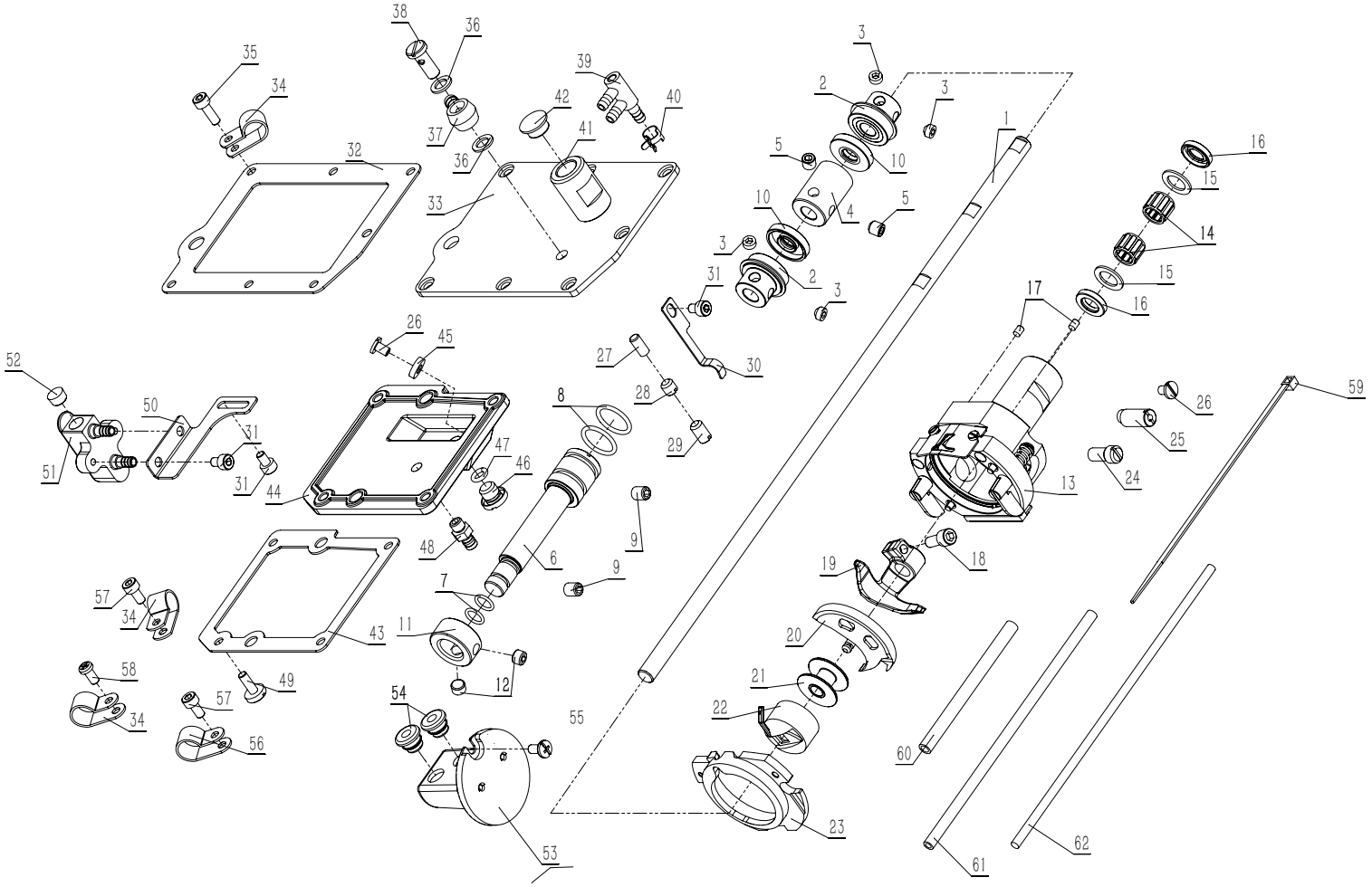
备注：1900GM使用DP×5 11号机针；
1900GL、1903G、1903GAK、1906GS、1906GP使用DP×17 14号机针；
1900GS、1900GY使用DP×5 16号机针；
1906GH、1900GH、1900GN使用DP×17 19号机针

3、PRESSER LIFTER & WIPER COMPONENTS
抬压及拨线部件



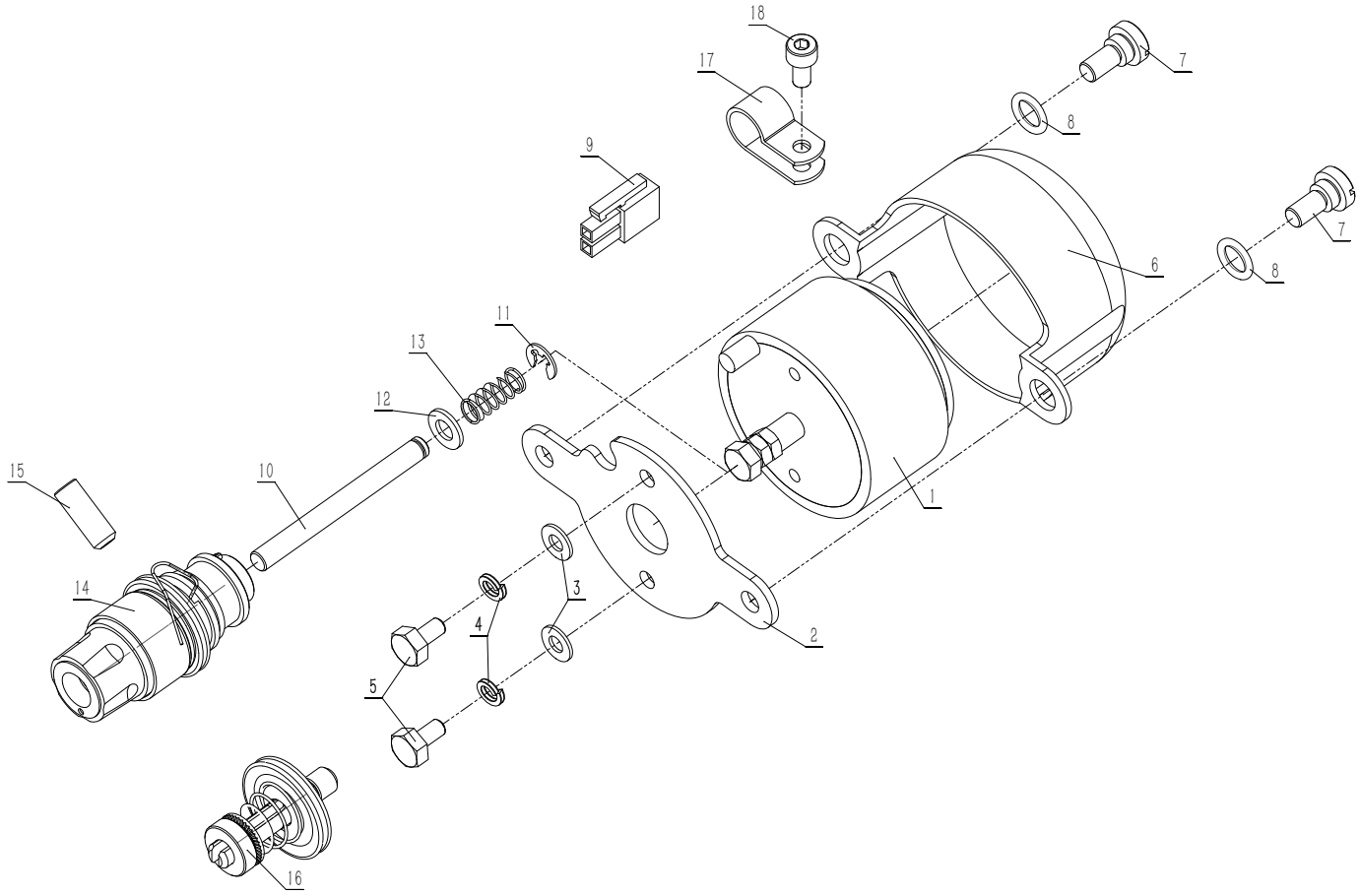
序号	注解	公司件号	名称	DESCRIPTION	用量
1-1	—B	40333601	剪线电机	PRESSER LIFTING MOTOR	1
1-2	—D	40333604	剪线电机	PRESSER LIFTING MOTOR	1
2		403S11026	螺钉 M5×16	SCREW M5×16	4
3		40324009	轴承6000ZZNR	BTW BEARING	1
4		4031211800	抬压脚传感板组件	SENSOR SLIT ASM	1
5		403s14012	螺钉M5×4	SCREW M5×4	2
6		40328019	垫片	WASHER	1
7		403S11011	螺钉 M4×8	SCREW M4×8	1
8		40312069	拉簧板	HOOK COVER PUSH SPRING	1
9		403S11027	螺钉 M4×7.5	SCREW M4×7.5	1
10		40312603	传感器安装板	SENSOR INSTALLING BASE	1
11		403S13011	螺钉 M4×8	SCREW M4×8	1
12		---------	传感器	PHTO SENSOR	1
13		413S13026	传感器螺钉组件	HINGE SCREW	1
14		40312068	拨线曲柄	LIFTER LINK A ASM.	1
15		40326016	拨线曲柄轴	CONNECTING SHAFT	1
16		403S11016	螺钉 M6×8	SCREW M6×8	1
17		40127019	弹簧	SPRING	1
18		40312604	拨线连接杆	LIFTER LINK B	1
19		403S20010	轴位螺钉 M5	SHOULDER SCREW M5	1
20		403S16006	螺母 M5	NUT M5	1
21		40303017	滚筒	NEEDLE CAM ROLLER A	1
22		403S20009	轴位螺钉 M4	SHOULDER SCREW M4	1
23		403S16005	螺母 M4	NUT M4	2
24		40305013	拨线转动曲柄 M4	CONNECTING ARM	1
25		40326017	曲柄轴	CONNECTING SHAFT	1
26		40305014	抬压脚曲柄	LOWERING ARM	1
27		S05030	螺钉 M6×18	SCREW M6×18	2
28		403S20011	轴位螺钉 M5	SHOULDER SCREW M5	1
29		40312605	抬压脚传动杆	LOWERING FOOT	1
30		403S20012	轴位螺钉 M6	SHOULDER SCREW M6	1
31		403S16007	螺母 M6	NUT M6	1
32		40312008	连接杆	CONNECTING LINK	1
33		403S20013	轴位螺钉 M6	SHOULDER SCREW M6	2
34		403S16008	螺母 M6	NUT M6	1
35		40312606	扫线调节杆	WIPER CONNECTING LINK	1
36		403S20014	轴位螺钉	HINGE SCREW	1
37		4031215200	扫线连接板组件	WIPER CONNECTING-ARM-ASM	1
38		40328042	垫片	WASHER	1
39		40127011	弹簧	SPRING	1
40		40328018	垫片	WASHER	1
41		40129001	卡簧	RETAINING RING 4.7	1
42		40326039	扫线连接板销	WIPER CONNECTING-LINK-SHAFT	1
43		403s14013	螺钉 M5×6	SCREW M5×6	1
44		403S13021	止动螺钉	WIPER -STOPPER	1
45		40312154	扫线连接拉板	WIPER CONNECTING-PLATE	1
46		40108011	挡圈4.7	THRUST COLLAR ASM	2
47		40122012	沪油冒	WIPER BASE PLATE	1
48		40312078	扫线杆固定架	WIPER BASE PLATE	1
49		W01001	垫片	WASHER	1
50		W02008	弹垫2-4	WASHER 2-4	1
51		403S11012	螺钉 M4×10	SCREW M4×10	1
52		4031207700	扫线杆组件	WIPER C ASM	1
53		403S20016	轴位螺钉 M5	SHOULDER SCREW M5	1
54		40108004	E形挡圈4	THRUST COLLAR ASM	1
55		4051201500	扫线杆组件	WIPER BASE PLATE	1
56		40527014	弹簧	SPRING	1
57		405S11007	螺钉 SM3/32″×56×3	SCREW SM3/32″×56×3	2

4、SHUTTLE DRIVER SHAFT COMPONENTS
下轴部件



序号	注解	公司件号	名称	DESCRIPTION	用量
1		40302602	下轴	LOWER SHAFT	1
2		40324602	下轴轴承	BEARING	2
3		S10015	螺钉 M4×6	SCREW M4×6	4
4		40325601	下轴齿轮	SHAFT GEAR	1
5		403s11016	螺钉 M6×6	SCREW M6×6	2
6		40302603	偏心轴	OSCILLATOR SHAFT	1
7		40322609	O型圈	O-RINGS	2
8		40322610	O型圈	O-RINGS	2
9		403s14005	螺钉 M6×8	SCREW M6×8	2
10		40322603	下轴油封	THE SHAFT SEAL	2
11		40308003	挡圈	THRUST-COLLAR	1
12		116S14003	螺钉 SM1/4×40 L=4.5	SCREW SM1/4×40 L=4.5	2
13		4031800700	梭床组件	SHUTTLE ASM.	1
14		40324010	滚针轴承	BEARING	2
15		40328020	垫片	SHUTTLE BEARING RING	2
16		40322031	油封	SHUTTLE OLL SEAL	2
17		41723011	油毡	ONCE THROUGH OLL	2
18		401s13005	螺钉 SM3/16×28 L=12.0	SCREW SM3/16×28 L=12.0	1
19-1		40118503	摆梭托	SUTTLE-DRIVER	1
19-2	190GN专用	40318005	摆梭托	SUTTLE-DRIVER	1
20-1		40118501	摆梭	SHUTTLE	1
20-2	1900GH、1906GH专用	40318501	摆梭	SHUTTLE	1
20-3	190GN专用	41718018	摆梭	SHUTTLE	1
21-1		40118004	梭心	BOBBIN	1
21-2	190GN专用	41718004	梭心	BOBBIN	1
22-1		40318011	梭壳	BOBBIN CASE ASM. (RACING PREVE)	1
22-2	190GN专用	4171801700	梭壳	BOBBIN CASE ASM. (RACING PREVE)	1
23-1		40318004	梭床盖	INNER HOOK PRESSER ASM.	1
23-2	1900GH、1900GN、1906GH专用	40318006	梭床盖	INNER HOOK PRESSER ASM.	1
24		403s11030	螺钉 M6×12	SHUTTLE-ASM-SCRERW	1
25		40326019	梭床座调节销	SHUTTLE -PACE-ADJUSTING	1
26		403s11011	螺钉 M4×6	SCREW M4×6	2
27		40322026	橡皮塞	RUBBER PLUG	1
28		403S14014	螺钉 M6×6	SCREW M6×6	1
29		403S14021	螺钉 M6×10	SCREW M6×10	1
30		40312079	油管压板	OIL-PIPE-HOLDER	1
31		403s13013	螺钉 M4×6	SCREW M4×6	5
32		40322607	油箱上密封垫	GASKET	1
33		40301604	油箱上盖	TANK COVER	1
34		40311015	油管夹	CABLE CLIP	5
35		413S13011	螺钉 M4×8	SCREW M4×8	7
36		20122033	垫片	GASKET	2
37		206S30009	过油螺钉 M6×15.5	TERMINAL	1
38		20736007	油管接头	SCREW M6×15.5	1
39		41736001	管接头L	TERMINAL L	1
40		20429001	油管卡簧	TUBING CIRCLIP	6
41		140311001	加油帽	FILLER LOCKING CAP	1
42		40122016	橡皮塞	RUBBER PLUG	1
43		40322606	密封垫	GASKET	1
44		40301603	油箱底盖	THE TANK BOTTOM COVER	1
45		40347601	环形磁铁	RING MAGNET	1
46		406s11001	放油螺钉	SCREW	1
47		001031	O型圈	O-RINGS	1
48		14036002	回油嘴	BACK TO THE NOZZLE	1
49		403s11015	油箱底盖螺钉	SCREW	4
50		40312613	液位窗支架	LIQUID LEVEL WINDOW STENTS	1
51		40311604	液位窗	LIQUID LEVEL WINDOW	1
52		40322605	油塞	OIL PLUG	1
53		4031101700	油窗组件	OIL TANK ASM.	1
54		40322027	橡皮塞	RUBBER PLUG	2
55		403S11013	螺钉 M4×8	SCREW M4×8	1
56		40311016	电线夹	CABLE CLIP	1
57		403s13011	螺钉 M4×8	SCREW M4×8	2
58		403s11028	螺钉 M4×8	SCREW M4×8	3
59		40111005	线扣	CABLE CLIP	2
60		14021001	油管	TUBING	0.8M
61		12921002	维尼龙油管	VINYLON TUBING	0.8
62		41723026	油线	OIL GROOVE	3M

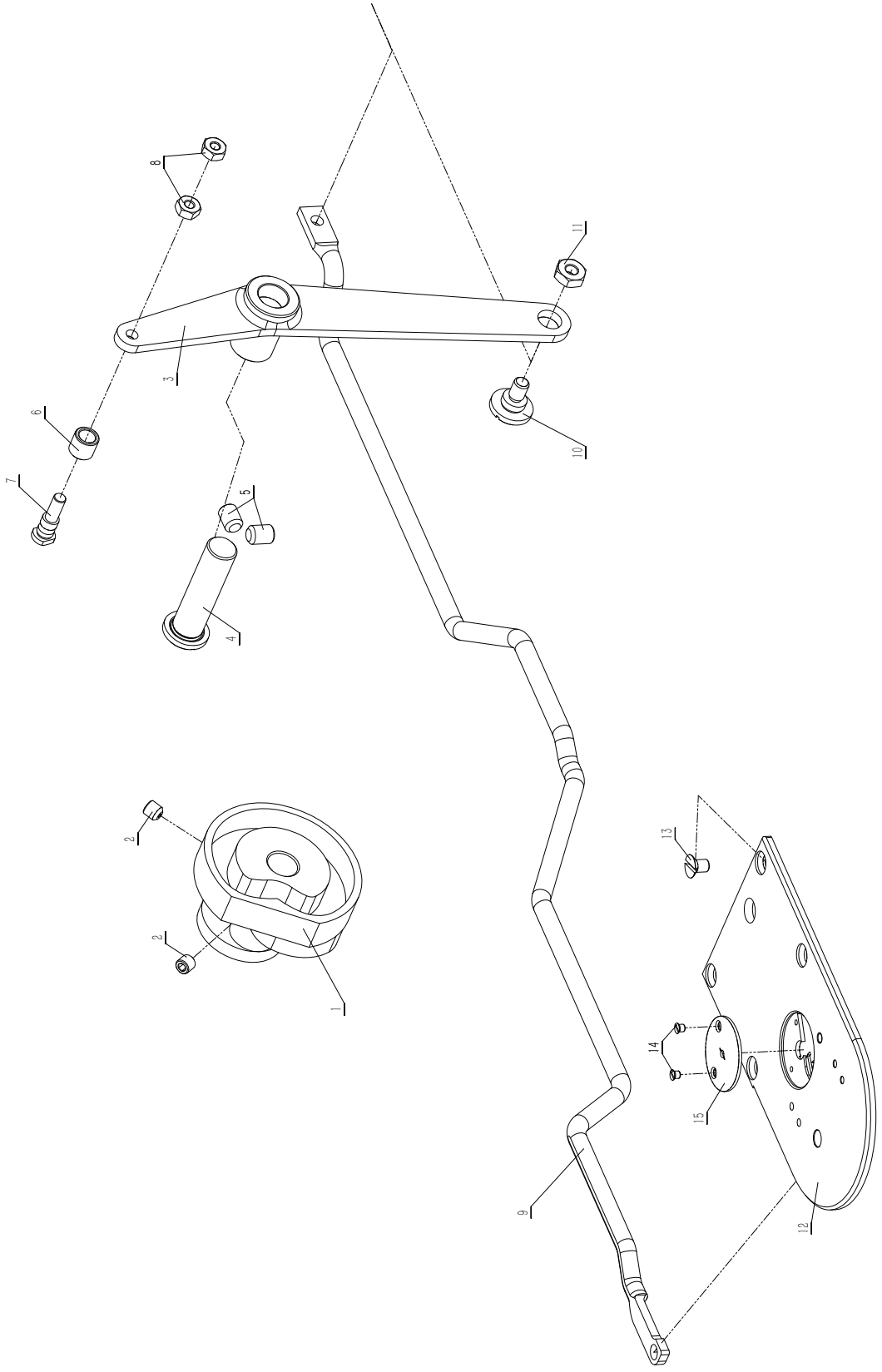
5、THREAD TENSION COMPONENTS
紧线部件



序号	注解	公司件号	名称	DESCRIPTION	用量
1		4033002400	松线电磁铁组件	TENSION RELEASE SOLENOID	1
2		41712099	电磁铁安装板	SETTING PLATE SOLENOID	1
3		W01001	平垫圈 4	WASHER PLANT 4	2
4		W02008	弹垫2-4	WASHER SPRING2-4	2
5		L02031	六角头螺栓全螺纹 C级M4×8	BOLT M4×8	2
6		40311609	松线电磁铁外罩	SOLENOID COVER	1
7		417S30012	段螺钉 7-3	SHOULDE SCREW 7-3	2
8		41722021	O形圈P7	O RING P7	3
9		61905001	接插件	CONNECTOR	1
10		40326041	松线杆	TENTION RELEASE BAR	1
11		H05029	开口挡圈E4(进口)	PATAINING RING E4	1
12		W01009	平垫圈5	WASHER PLANT 5	1
13		41727013	弹簧	SPRING COMPRESSION	1
14-1		4033161000	薄料夹线器组件	SECOND THREAD TENTION ASM	1
14-2		4033161100	厚料夹线器组件	SECOND THREAD TENTION ASM	1
15		403S14016	螺钉 M6×16	SCREW M6×16	1
16		4013100400	张力控制器	FIRT THREAD TENTION ASM	1
17		40311015	油管夹	TUBING CLAMPS	1
18		403S13011	螺钉 M4×8	SCREW M4×8	1

备注：1900GS、1900GM、1900GL、1906GS、1906GP、1900GY使用4033161000薄料夹线器组件；
1903G、1903GAK、1906GH、1900GH、1900GN使用4033161100厚料夹线器组件。

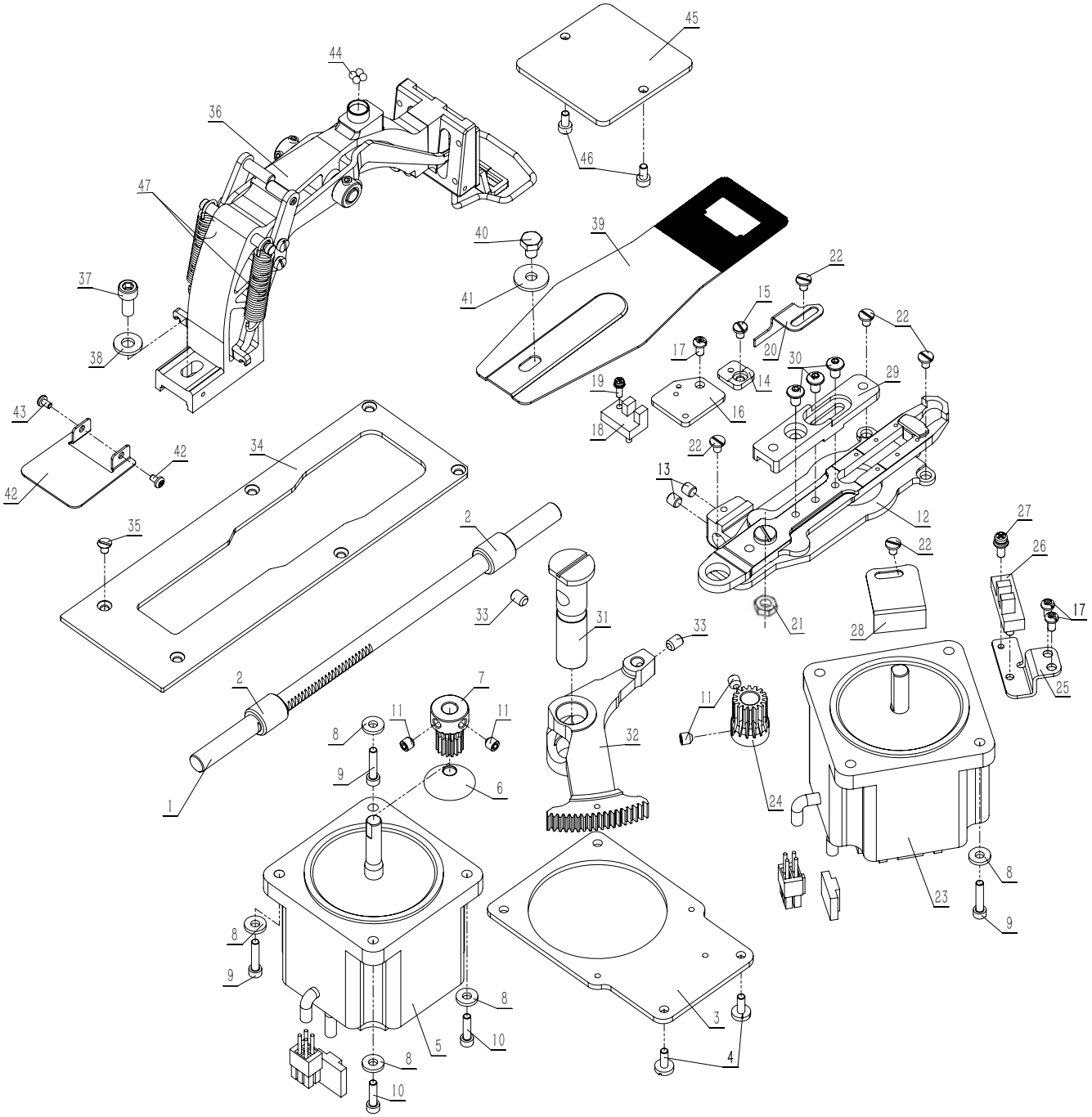
6、THREAD TRIMMER MECHANISM COMPONENTS
剪线部件



序号	注解	公司件号	名称	DESCRIPTION	用量
1		42310001	剪线凸轮	THREAD TRIMMER CAM	1
2		403s14017	螺钉 M5×5	SCREW M5×5	2
3		40312101	连接板	THREAD TRIMMER LINK ASM.	1
4		40326016	拨线曲柄轴	THREAD TRIMMER SHAFT	1
5		403s14005	螺钉 M6×8	SCREW M6×8	2
6		40303019	滚珠	NEEDLE CAM ROLLER A	1
7		403s20009	轴位螺钉	SHOULDER SCREW	1
8		403s16005	螺母 M4	NUT M4	2
9		40312608	剪线杆连杆	CONNECTING BAR	1
10		403s20010	轴位螺钉	SHOULDER SCREW	1
11		403s16006	螺母 M5	NUT M5	1
12-1		4031560100	针板组件	NEEDLE PLATE ASM	1
12-2		4031560200	针板组件	NEEDLE PLATE ASM	1
12-3		4031560300	针板组件	NEEDLE PLATE ASM	1
12-4		4051560100	针板组件	NEEDLE PLATE ASM	1
12-5		14031500700	针板组件（短线头）	NEEDLE PLATE ASM	1
13		1403NS17001	螺钉 M4×6	SCREW M4×6	4
14		401S17006	螺钉SCREW SM3/32″×56×2.5	SCREW SM3/32″×56×2.5	(2)
15-1		40115002	针孔板	NEEDLE HOLE GUIDE	(1)
15-2		40315025	针孔板	NEEDLE HOLE GUIDE	(1)
15-3		40315033	针孔板	NEEDLE HOLE GUIDE	(1)
15-4		40515001	针孔板	NEEDLE HOLE GUIDE	(1)
15-5		40515007	针孔板	NEEDLE HOLE GUIDE	(1)
15-6		140315008	针孔板（短线头）	NEEDLE HOLE GUIDE	(1)
15-7		140515002	针孔板（短线头钉扣）	NEEDLE HOLE GUIDE	1
15-8		140315009	针孔板（短线头厚料）	NEEDLE HOLE GUIDE	1

备注：(1)1900GS、1900GY、1900GM、1900GL、1906GS、1906GP使用4031560100针板组件；
1900GH、1906GH使用4031560200针板组件；
1900GN使用4035160300针板组件；
1903G、1903GAK使用4051560100针板组件。
(2)1900GM、1900GL使用40315025小针板；
1903G使用40515001小针板；
1903GAK使用40515007小针板；
1906GS、1906GP、1900GS、1900GY使用40115002小针板；
1906GH、1900GH使用40315033小针板。
(3)小针板属于针板组件但是可以单独购买。

7、FEED MECHANISM COMPONENTS
送料部件

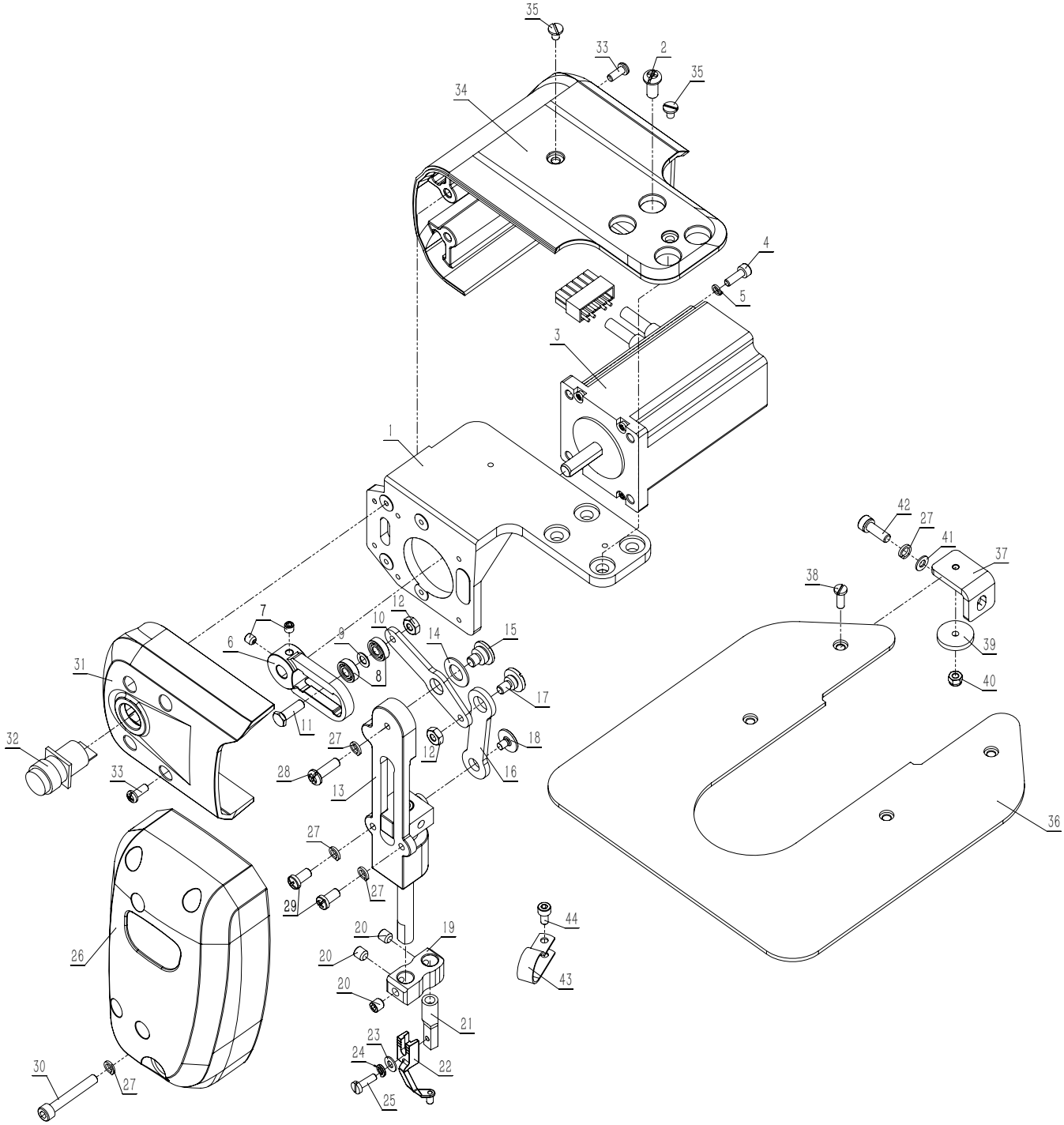


序号	注解	公司件号	名称	DESCRIPTION	用量
1		40325603	Y向送料轴	Y FEED ARM	1
2		40303007	后衬套	BUSHING REAR	2
3		40312092	Y向电机固定板	Y FEED MOTOR BASE	1
4		403S11015	螺钉 M4×11	SCREW M4×11	2
5-1		40333603	Y向步进电机（-B）	Y FEED MOTOR	1
5-2		40333606	Y向步进电机（-D）	Y FEED MOTOR	
6		40328016	防油垫	OIL PAD	1
7		40325013	Y向送料齿轮	Y FEED GEAR	1
8		40128021	垫圈	WASHER	8
9		403S13016	螺钉 M4×20	SCREW M4×20	6
10		403S13015	螺钉 M4×16	SCREW M4×16	2
11		403S14018	螺钉 M6×6	SCREW M6×6	4
12		4230460100	横向供给支架组件	CLOTH FEED	1
13		116S14004	螺钉 M6×6	SCREW M6×6	2
14		40312618	Y向感光片转接板	SENSOR I NSTALLING BASE	1
15		403S11059	螺钉 SM11/64″×40	SCREW SM11/64″×40	1
16		40312617	Y向感光片安装板	SENSOR I NSTALLING BASE	1
17		403S11027	螺钉 M4×7.5	SCREW M4×7.5	3
18		---------	视频传感器 Y	SENSOR Y	1
19		413S13026	螺钉组件 M3×8.5	SCREW M3×8.5	1
20		40312611	Y向感光片	LENGTHWISE FEED SENSOR SLIT Y	1
21		403S16015	螺母 SM15/64″×28	NUT SM15/64″×28	1
22		403S11011	螺钉 M4×6	SCREW M4×6	5
23-1		40333602	X向步进电机（-B）	X FEED MOTOR	1
23-2		40333602	X向步进电机（-D）	X FEED MOTOR	1
24		40325012	X向供给齿轮	X FEED GEAR	1
25		40312035	X向感应器固定板	SCREW	1
26		---------	视频传感器 X	SENSOR X	1
27		403S11043	螺钉组件 M4×12	SCREW M4×12	1
28		40312139	X向感光板	LENGTHWISE FEED SENSOR SLIT X	1
29-1		40304602	供给支架底座	CLOTH FEED PLATE	1
29-2		42304602	供给支架底座	CLOTH FEED PLATE	1
30		402S30018	螺钉 M5×8	SCREW M5×8	3
31		42302002	摇杆轴	FEED DRIVING ARM SHAFT	1
32		42325001	X向供给摇杆	CLOT FEED ARM	1
33		403S14005	螺钉 M6×6	SCREW M6×6	2
34-1		40312610	供给压板	CIOTH FEED PRESSER PLATE	1
34-2		42312607	供给压板	CIOTH FEED PRESSER PLATE	1
35		403S17002	螺钉 M4×6	SCREW M4×6	6
36		14030100200	供给架组件	FEED BRACKET	1
37-1		S05028	螺钉 M6×14	SCREW M6×14	1
37-2		S05042	螺钉 M6×22	SCREW M6×22	1
38		40128014	垫圈	WASHER	1
39		40315001	供给金属板	FEED PLATE	1
40		403S13003	螺栓 M6×8	SCREW M6×8	1
41		40128034	垫圈	WASHER	1
42		40312623	供给架压板	FEED PRESSER PLATE	1
43		403S11035	螺钉 M3×5	SCREW M3×5	2
44		40109004	手工脚架滚珠	WORK CLAMP FOOT MOUNTING BASE	4
45		40312612	支架板	SUPPORT PLATE	1
46		403S13011	螺钉 M4×8	SCREW M4×8	2
47-1		40327027	弹簧	SPRING	(2)
47-2		42327003	弹簧	SPRING	(2)

备注：42304602供给支架底座、42312607供给压板为1900GL、1906GS、1906GP专用零件；
S05042螺钉 M6×22为1900GL、1906GS、1906GP专用零件；
42327003弹簧为1906GP、1906GS专用零件；
40327027弹簧、42327003弹簧为4230460100横向供给支架组件的子零件。

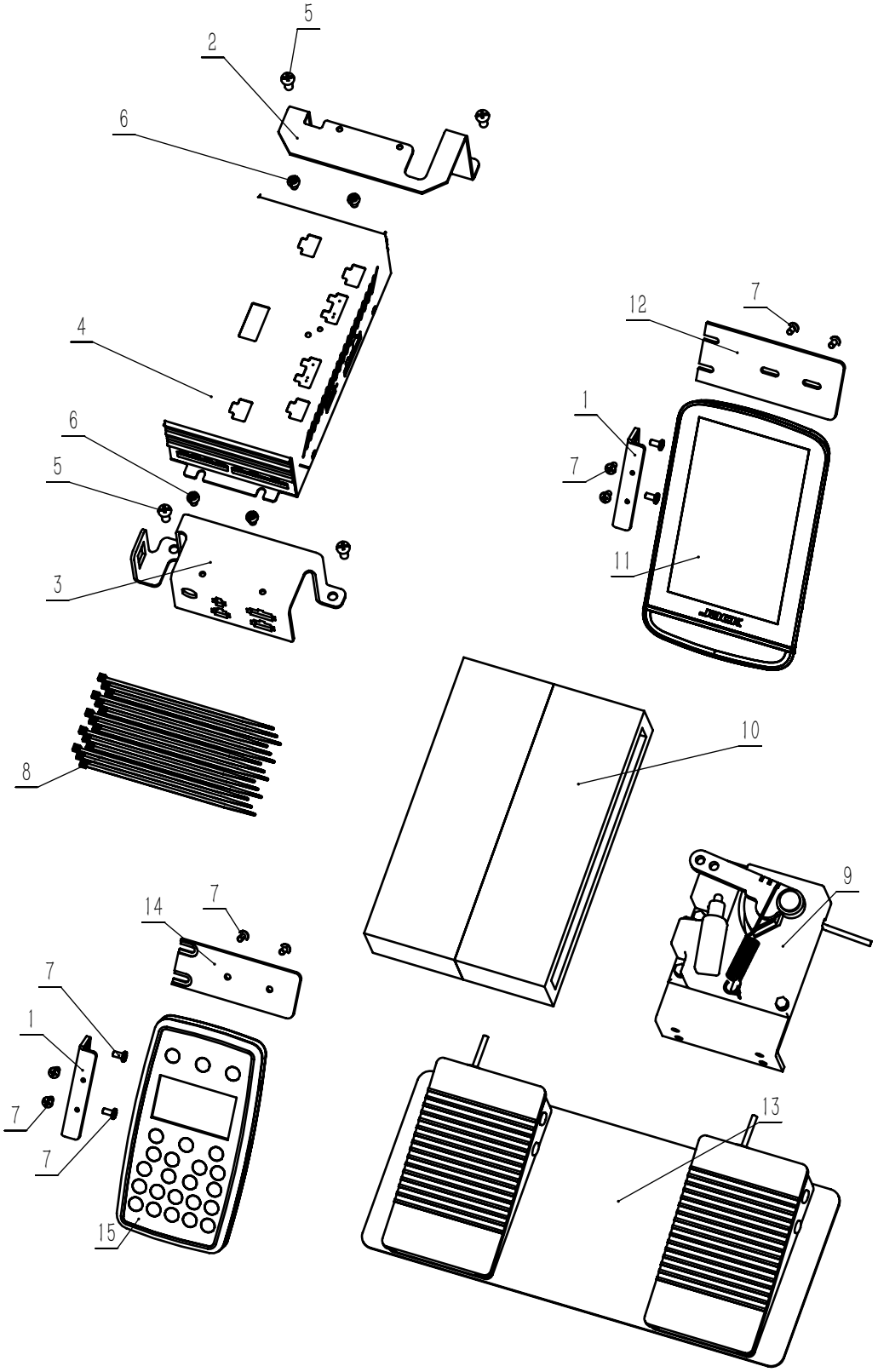
8、PRESSER MECHANISM COMPONENTS

中压脚部件（1906G 专用部件）



序号	注解	公司件号	名称	DESCRIPTION	用量
1		42312603	电机安装板	MOTOR MOUNTING PLATE	1
2		403S11009	螺钉 M6×12	SCREW M6×12	4
3-1		42333601	中压脚电机（-B）	MEDIUM PRESSURE FOOT MOTOR	1
3-2		42333602	中压脚电机（-D）	MEDIUM PRESSURE FOOT MOTOR	1
4		S05133	螺钉 M4×12	SCREW M4×12	4
5		W02002	弹簧垫圈4	WASHER SPRING	4
6		42301601	拨叉	FORK	1
7		403S14017	螺钉 M5×5	SCREW M5×5	2
8		B04020	深沟球轴承695ZZ	BEARING 695ZZ	2
9		42328601	垫片	WASHER	2
10		42312604	杠杆	LEVERAGE	1
11		423S20601	轴位螺钉 M5	SHOULDER SCREW M5	1
12		403S16006	六角螺母 M5	NUT M5	2
13-1		42302601	导向杆	SWITCHING DEVICE SUPPORT	1
13-2		42309601	中压脚导向滑块	SWITCHING DEVICE SUPPORT	1
13-3		4230160200	切换装置支架组件	SWITCHING DEVICE SUPPORT	1
14		41728001	平垫圈10	WASHER	1
15		403S20013	轴位螺钉 M6	SHOULDER SCREW M6	1
16		42312605	中压脚连杆	MEDIUM PRESSURE FOOT CONNECTING ROD	1
17		403S20010	轴位螺钉 M5	SHOULDER SCREW M5	1
18		423S17601	螺钉 M4×6	SCREW M4×6	1
19		42301603	连接块	CONNECTING PIECE	1
20		403S14006	螺钉 M6×6	SCREW M6×6	3
21		42302602	压紧杆	PRESSER BAR	1
22		42316603	中压脚	MEDIUM PRESSURE FOOT	1
23		W01001	平垫圈4	WASHER	1
24		W02008	弹垫2-4	WASHER SPRING	1
25		417S15011	螺钉 SM9/64″×40×12	SCREW SM9/64″×40×12	1
26		42301604	面板	PANEL	1
		303597	面板(喷漆)	PANEL(SPRAY-PAINTED)	
27		W02001	弹簧垫圈5	WASHER SPRING	11
28		403S11026	螺钉 M5×16	SCREW M5×16	1
29		413S11002	螺钉 M5×10	SCREW M5×12	2
30		136S13001	螺钉 M5×35	SCREW M5×35	4
31		42311602	电机前罩	BEFORE THE MOTOR COVER	1
32		---------	开关	SWITCH	1
33		403S11013	螺钉 M4×8	SCREW M4×8	6
34		42311601	电机后罩	AFTER THE MOTOR COVER	1
35		403S11011	螺钉 M4×6	SCREW M4×6	2
36		42312606	辅助板	AUXILIARY PLATE	1
37		42312020	辅助板支撑板	AUXILIARY PLATE BRACKET	4
38		417S15003	螺钉 M4×6	SCREW M4×12	4
39		41722010	补助板缓冲胶垫	AUXILIARY PLATE CUSHION	4
40		407N01002	自锁螺母	CAULKING NUT	4
41		W01013	平垫圈	WASHER	4
42		S05004	螺钉 M5×14	SCREW M5×14	4
43		41711017	电线夹16	WIRE CLIP	4
44		403S13011	螺钉 M4×8	SCREW M4×8	4

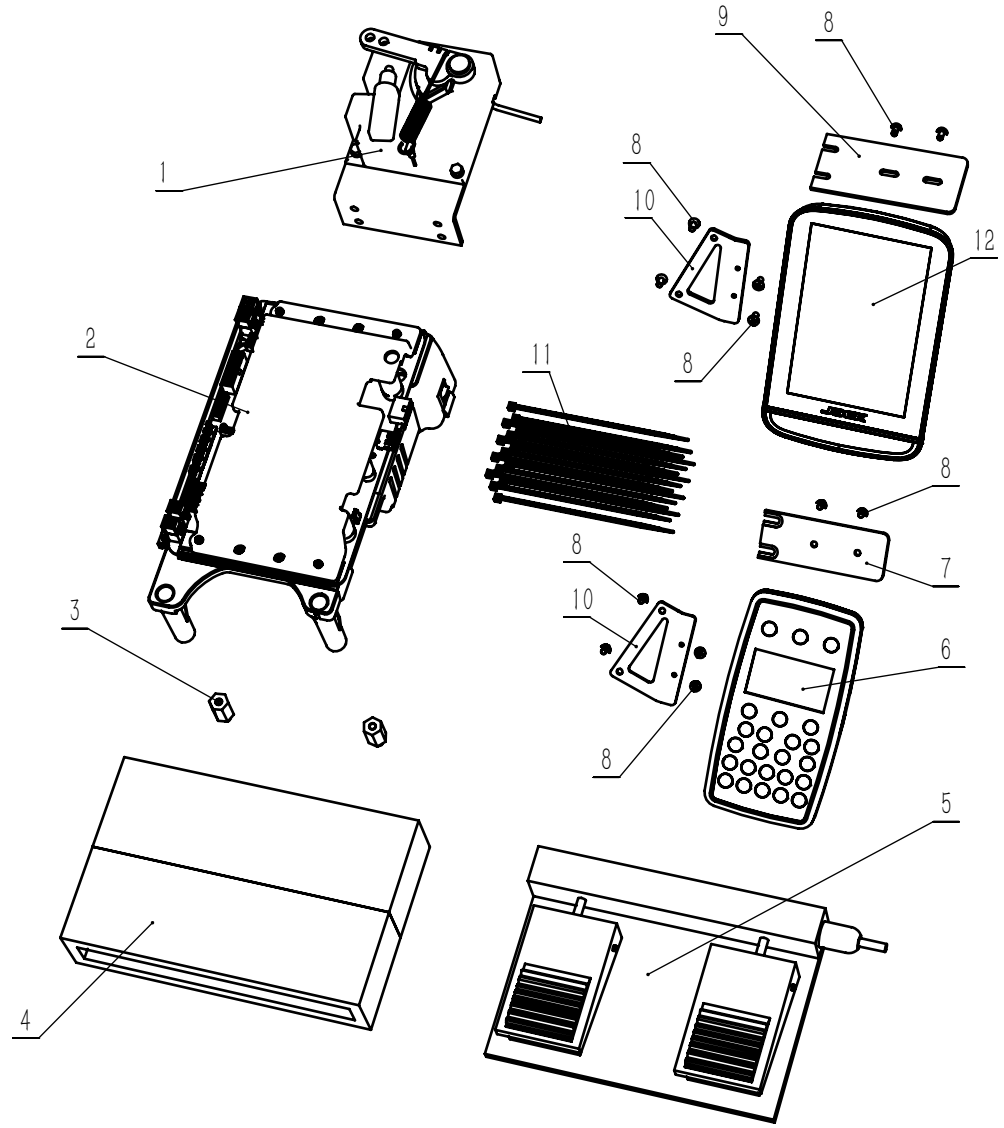
9、SENSOR COMPONENTS
安全开关部件 （-D）



序号	注解	公司件号	名称	DESCRIPTION	用量
1		40312619	操作面板支架1	OPERATION PANEL BRACKET 1	1
2		40312625	电控安装架(上)	ELECTRIC CONTROL MOUNTING BRACKET 1	1
3		40312626	电控安装架(下)	ELECTRIC CONTROL MOUNTING BRACKET 2	1
4		4033161600	一体机电控(-D闭环)	ELECTRIC CONTROL (-D)	1
5		403S11009	螺钉	SCREW	4
6		S04028	螺钉	SCREW	4
7		403S11013	螺钉	SCREW	6
8		40111005	线扣	TIE BAND	15
9		40331617	单脚踏(-D)	SINGLE PEDAL SWITCH (-D)	1
10		140331001	触摸屏包装棉	PACKAGING COTTON	1
11		40331621	触摸屏(-D)	TOUCH SCREEN (-D)	1
12		42312620	液晶屏安装支架	TOUCH SCREEN MOUNTING BRACKET	1
13		40331618	双踏板(-D)	DOUBLE PEDAL SWITCH (-D)	1
14		40312620	操作面板支架2	OPERATION PANEL BRACKET 2	1
15		40331619	点阵屏	DOT MATRIX SCREEN	1

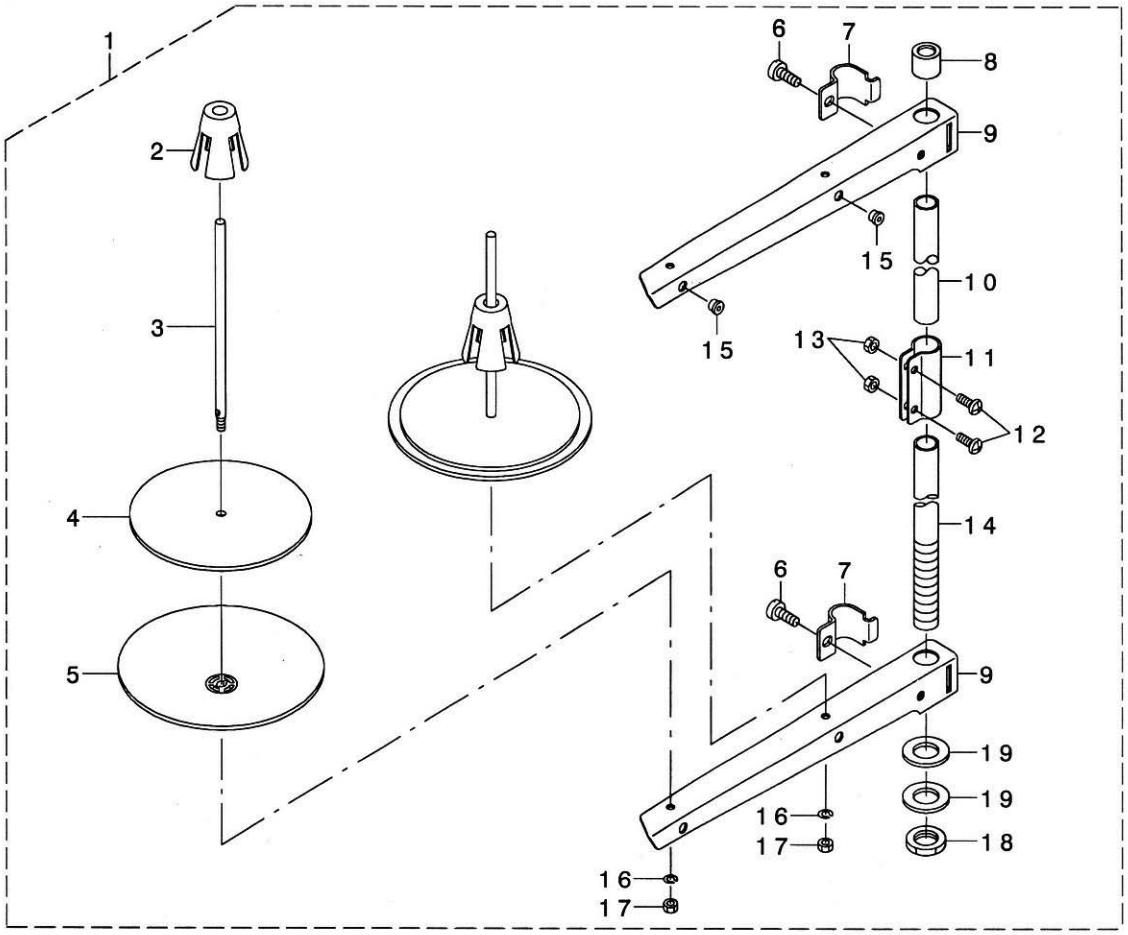
9、SENSOR COMPONENTS

安全开关部件 （-B）



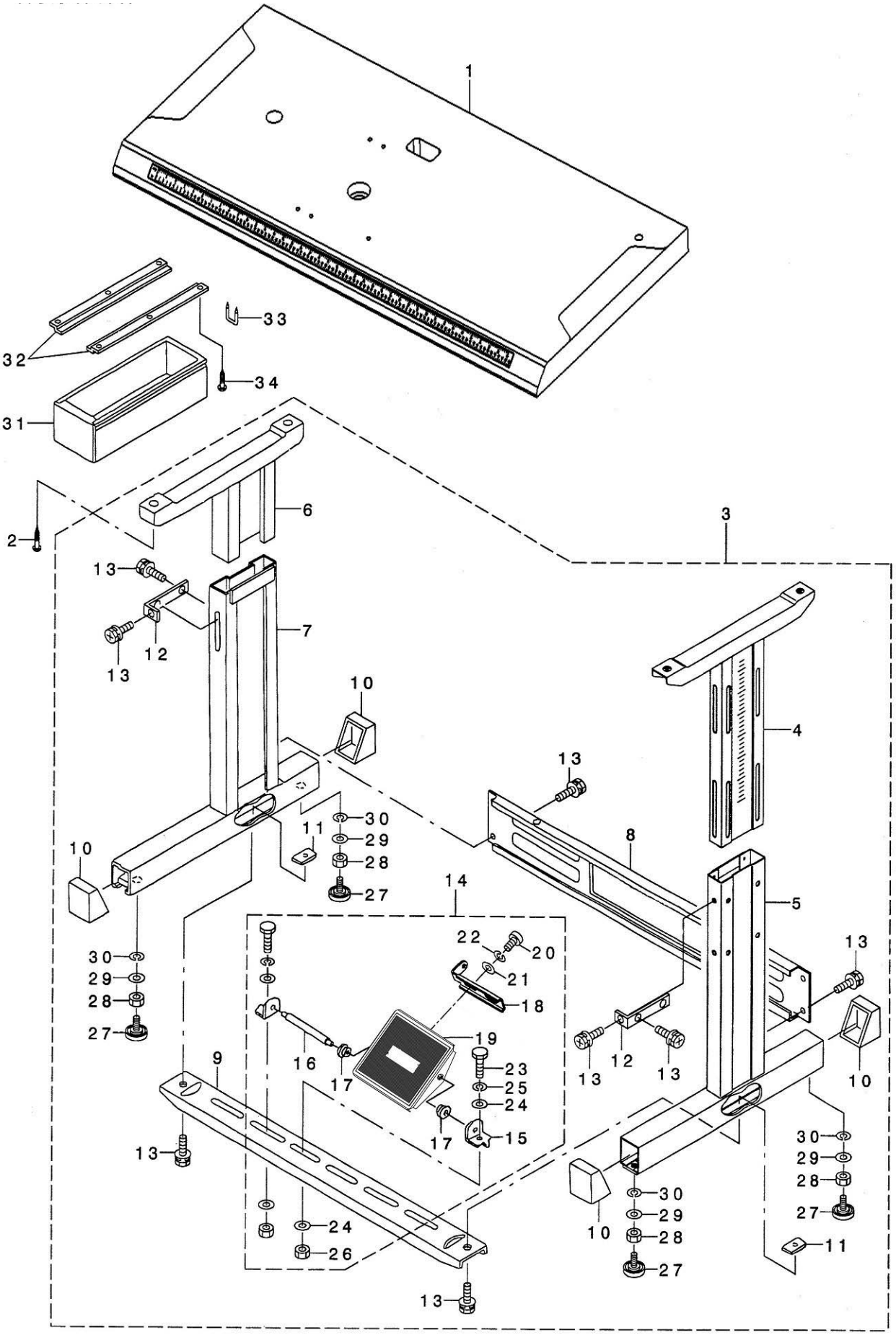
序号	注解	公司件号	名称	DESCRIPTION	用量
1		-	单脚踏(-B)	SINGLE PEDAL SWITCH (-B)	1
2-1		4033160400	一体机电控(-点阵)	ELECTRIC CONTROL	1
2-2		4033162000	一体机电控(-触摸)	ELECTRIC CONTROL	1
3		403S30602	电控垫高螺钉		2
4		140331001	触摸屏包装棉	PACKAGING COTTON	1
5		40331606	双踏板(-B)	DOUBLE PEDAL SWITCH (-B)	1
6		-	点阵屏	DOT MATRIX SCREEN	1
7		40312620	操作面板支架2	OPERATION PANEL BRACKET 2	1
8		403S11013	螺钉	SCREW	6
9		42312620	液晶屏安装支架	TOUCH SCREEN MOUNTING BRACKET	1
10		40312619	操作面板支架1	OPERATION PANEL BRACKET 1	1
11		40111005	线扣	TIE BAND	15
12		-	触摸屏(-B)	TOUCH SCREEN (-B)	1

10、THREAD STAND COMPONENTS
线架部件



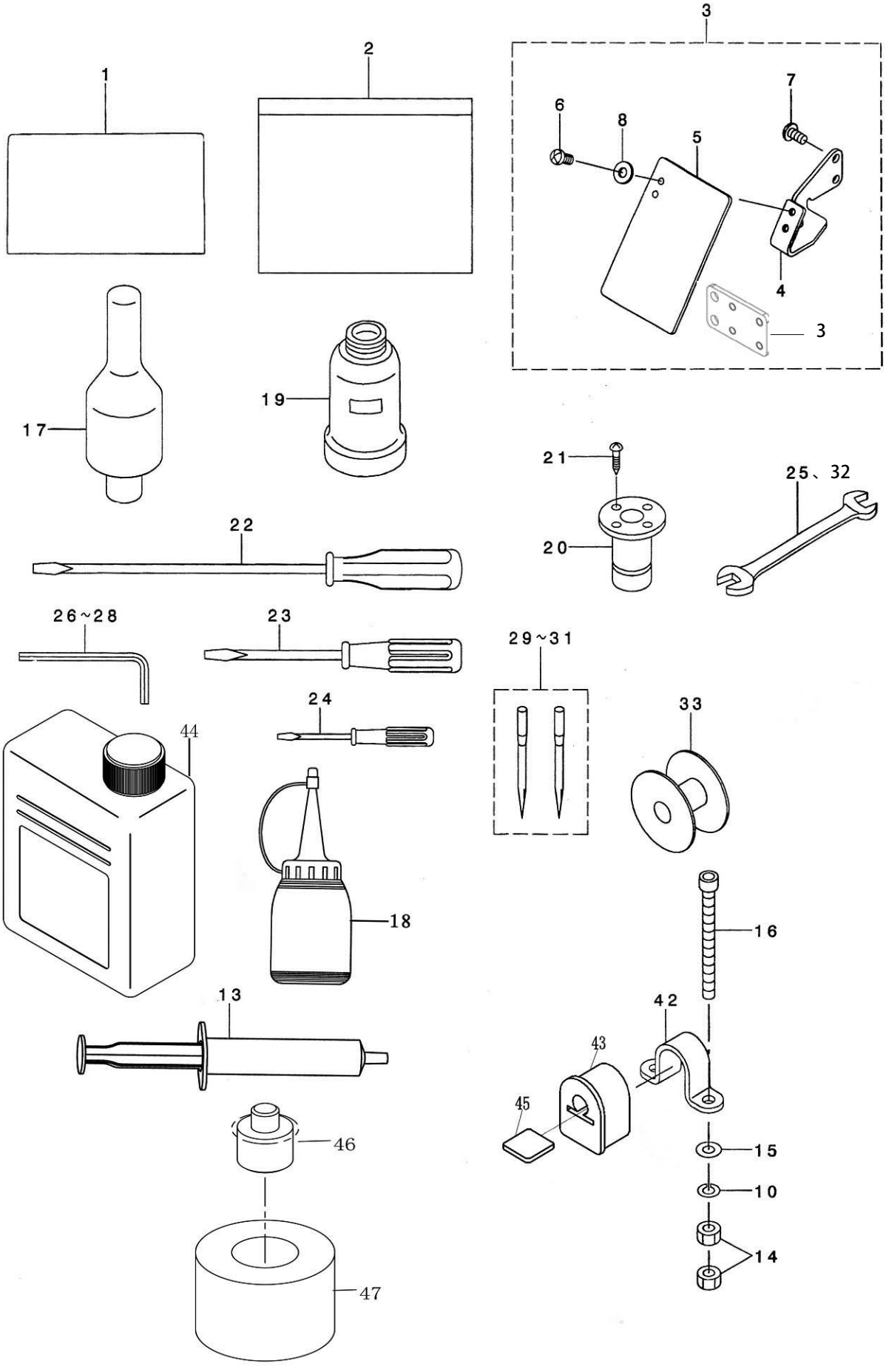
REF. NO	NOTE	PART NO.	名 称	D E S C R I P T I O N	Qty
1		1383100300	过线架组件	THREAD STAND ASM.	1
2		---------	线架缓冲支架	SPOOL RETAINER	(2)
3		---------	线轴	SPOOL PIN	(2)
4		---------	线盘软垫	SPOOL REST CUSHION	(2)
5		---------	线盘	SPOOL REST	(2)
6		---------	螺钉	SCREW M6 L=16	(2)
7		---------	过线架固定夹	THREAD GUIDE ARM JOINT	(2)
8		---------	线架支撑套	SPOOL REST ROD RUBBER CAP	(1)
9		---------	线架	SPOOL REST ARM	(2)
10		---------	线架支撑管 1	SPOOL REST ROD, UPPER	(1)
11		---------	支撑管接头	SPOOL REST ROD JOINT	(1)
12		---------	螺钉	SCREW M5 L=14	(2)
13		---------	螺母	NUT M5	(2)
14		---------	线架支撑管 2	SPOOL REST ROD, LOWER	(1)
15		---------	过线套	THREAD GUIDE	(2)
16		---------	弹簧垫圈	SPRING WASHER	(2)
17		---------	螺母	NUT M5	(2)
18		---------	螺母	NUT M16X1.5	(1)
19		---------	垫片	WASHER 17X30X2.6	(2)

11、TABLE STAND COMPONENTS
台板机架部件



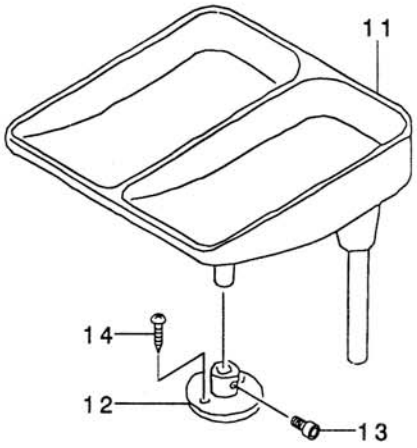
序号	注解	公司件号	DESCRIPTION	名称	用量	同类编号
1-1		- - - - -	TABLE	台板	1	400-06886
1-2	GR	140532001	TABLE	台板	1	400-06886
2		- - - - -	WOOD SCREW D=5.1 L=32	自攻螺丝	4	SK-3515201-SE
3-1	普通	- - - - -	T-STAND COMPL	桌脚组件	1	141-18053
3-2	GR	4053200200	T-STAND COMPL	桌脚组件	1	141-18053
4		- - - - -	UPPER STAND ASM.,RIGHT	右桌脚上支架	1	141-18152
5		- - - - -	STAND ASM.,RIGHT	右桌脚下支架	(1)	141-18151
6		- - - - -	UPPER STAND ASM.,LEFT	左桌脚上支架	(1)	B8101-210-AAB
7		- - - - -	STAND ASM.,LEFT	左桌脚下支架	(1)	B8105-210-AAA
8		- - - - -	STAND SIDE SUPPORT	桌脚横撑	(1)	111-58300
9		- - - - -	STAND SIDE SUPPORT	桌脚横撑	(1)	111-58409
10		- - - - -	RUBBER CAP	橡胶套	(4)	111-58607
11		- - - - -	NUT	螺母	(2)	170-07402
12		- - - - -	UPPER STAND PLATE	调节压板	(2)	111-58516
13		- - - - -	WASHER HEXAGONAL BOLT	螺钉	(12)	SL-9082091-SE
14		- - - - -	Z-STAND PEDAL ASM	踏板组件	(1)	138-17754
15		- - - - -	PEDAL SHAFT BRACKET	踏板支架	(2)	111-59001
16		- - - - -	PEDAL CONNECTING ROD	踏板连接轴	(1)	B8153-771-000
17		- - - - -	PEDAL BUSHING	踏板轴衬	(2)	D8113-555-B00
18		- - - - -	PEDAL ADJUSTING PLATE	踏板调节板	(1)	GPF-06080000
19		- - - - -	PEDAL ASM.	踏板	(1)	GPF-060600A0
20		- - - - -	SCREW M6 L=12	螺钉M6×12	(2)	SM-9061203-SE
21		- - - - -	WASHER 6.7×13×1	垫片	(2)	WP-0671016-SE
22		- - - - -	SPRING WASHER 6.2×11.4×1.2	弹簧垫片	(2)	WS-0621210-KR
23		- - - - -	SCREW M8 L=20	螺钉M8×20	(2)	SM-9082023-SE
24		- - - - -	WASHER 8.7×18×1.6	垫片	(4)	WP-0871602-SE
25		- - - - -	SPRING WASHER 8.6×15×1.4	弹簧垫片	(2)	WS-0861410-KR
26		- - - - -	NUT M8	螺母	(2)	NM-6080721-SE
27		- - - - -	ADJUSTING SCREW ASM. WITH CAP	带垫调节螺钉	(4)	B8108-555-0A0
28		- - - - -	NUT M12	螺母M12	(4)	NM-6120001-SE
29		- - - - -	WASHER M12	垫片	(4)	WP-1302501-SE
30		- - - - -	SPRING WASHER 12.5×21.5×3	弹簧垫片	(4)	WS-1253010-KN
31		- - - - -	DRAWER	抽屉	1	111-55108
32		- - - - -	DRAWER SUPPORT	抽屉支架	2	111-55207
33		- - - - -	DRAWER STOPPER	抽屉挡板	1	D8204-555-D00
34		- - - - -	WOOD SCREW D=3.1 L=16	木螺钉	6	SK-3311601-SE

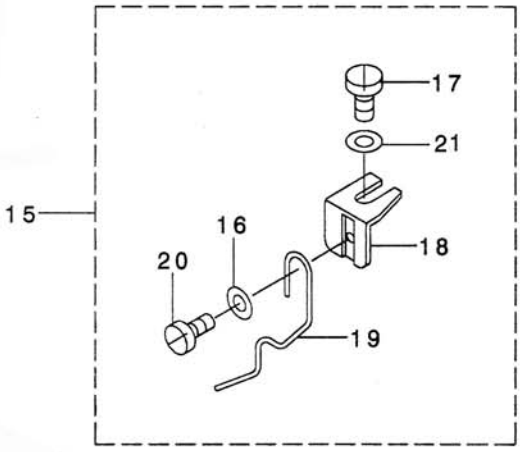
12、ACCESSORIE PART COMPONENTS
附件部件



序号	注解	公司件号	DESCRIPTION	名称	用量
1		40331612	HEAD-COVER	机头罩	1
2		----------	SAFETY PLATE ASM	防护罩组件	1
3		40312621	SAFETY PLATE TRANSFER	防护罩转接板	1
4		40312127	SAFETY PLATE BASE	防护罩安装板	1
5		40911006	SAFETY PLATE	防护罩	1
6		403s11051	SCREW M4 L=6	螺钉	2
8		40928002	WASHER 4.5X10X0.8	垫圈	2
10		40128026	SPRING WASHER 6.1X12.2X1.5	弹簧垫片	5
13		11411029	GREA SE-B-TUBE	润滑脂	1
14		N01007	NUT M6	螺母	10
15		140628001	WASHER	垫片	5
16		40931009	BOLT M6 L=60	螺栓	5
17		40311002	HEAD SUPPORT BAR	机头支撑柱	1
18		20131038	OILER（CONTAINING）	油壶	1
19		40311011	OIL CAN	回油油壶	1
20		40311010	OIL MANAGEMENT	油壶接头	1
21		403s30015	WOOD SCREW D=3.1 L=16	木螺钉	4
22		10131002	SCREW DRIVER, IARGE	大螺丝刀	1
23		10131003	SCREW DRIVER, MIDDLE	中螺丝刀	1
24		10131004	SCREW DRIVER, SMALL	小螺丝刀	1
25		40931025	WRENCH（9-11）	扳手	1
26		30131010	HEXAGONAL WRENGH , SMALL	小内六角扳手	1
27		20131047	HEXAGONAL WRENGH , LARGE	大内六角扳手	1
28		30131012	HEXAGONAL SRANNER	中内六角扳手	1
29		40117001	NEEDLE DPX5＃16	机针DPx5 #16	4
		----------	NEEDLE DPX17＃19	机针DPx17 #19	4
		----------	NEEDLE DPX5＃11	机针DPx5 #11	4
31		----------	NEEDLE DPX17＃14	机针DPX17＃14	4
32		30131006	WRENCH（8-10）	扳手	1
33		40118004	BOBBIN	梭心	3
34		403S10010	BOLT M6 L=60	螺栓	1
42		40312001	BED HINGE	铰接板	2
43		40322003	HINGE RUBBER	铰接板橡胶座	2
44		1011101200	OILER（CONTAINING）	油壶	1
45		40312320	SUPPORT PLATE	支撑板	2
46		403S30601	MATS SCREW	脚垫螺钉	3
47		40322608	MATS	脚垫	3

13、ACCESSORIES PARTS FOR 1903G SUBBCLASSES
1903G 附件

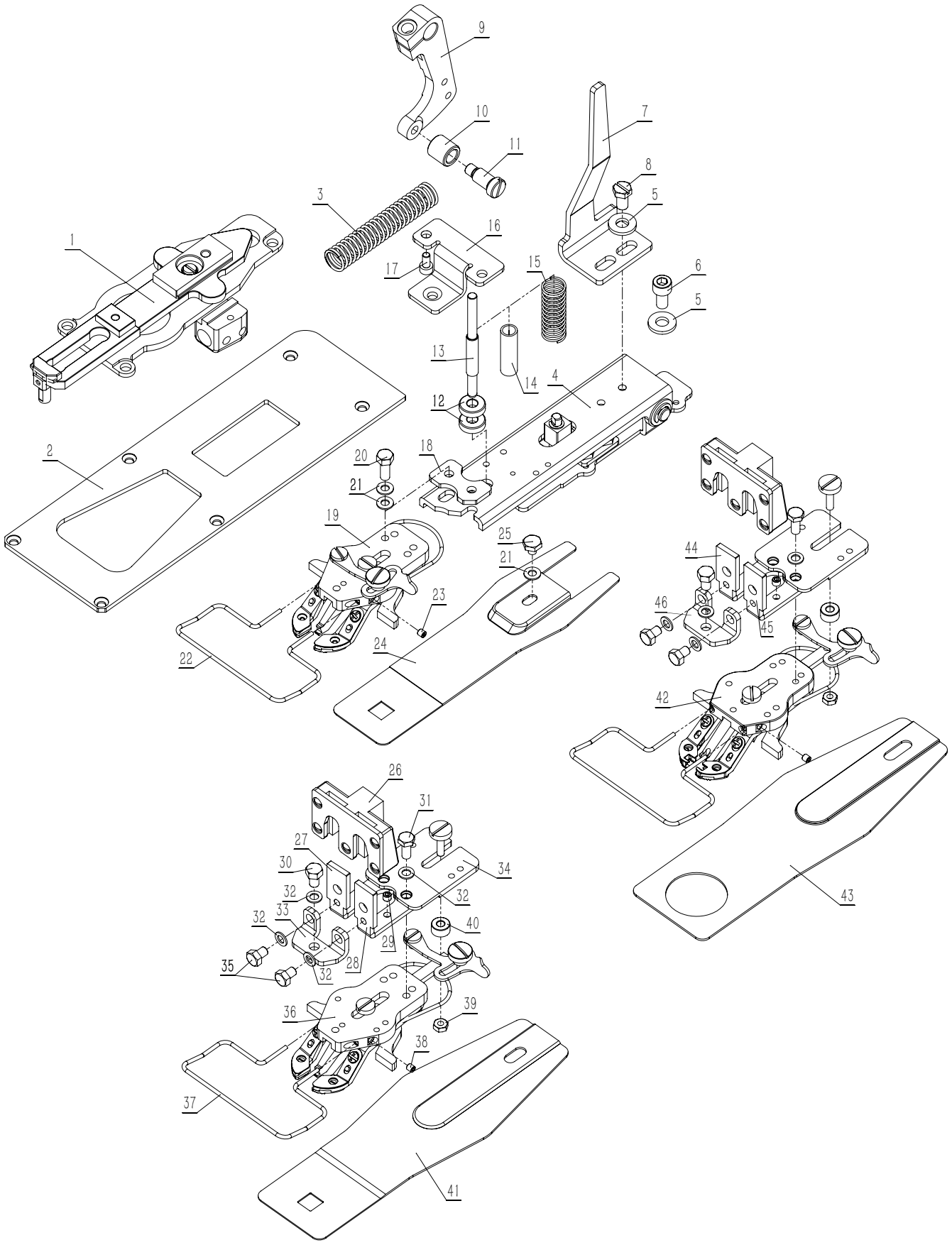




序号	注解	公司件号	DESCRIPTION	名称	用量
11		4091102000	BUTTON TRAY ASM	纽扣盘	1
12		300941	BUTTON TRAY BASE	纽扣盘固定座	1
13		s10009	SCREW M6 L=8	螺钉M6X8	1
14		403s30014	WOODSCREW D=4.1 L=12	木螺钉	2
15		---------	BUTTON RISING BAR ASM	松线板组件	1
16		40128021	WASHER 4.8X11.5X2	垫圈4.8X11.5X2	2
17		405s11008	SCREW 3/16-32 L=6.5	螺钉3/16-32 L=6.5	1
18		40512020	INSTALLING BASE	安装板	1
19		40527017	BUTTON RISING BAR	纽扣松紧板	1
20		301s11014	SCREW	螺钉	1
21		40928021	WASHER 4X8X1.2	垫圈4X8X1.2	2

14、EXCLUSIVE PARTS FOR 1903G

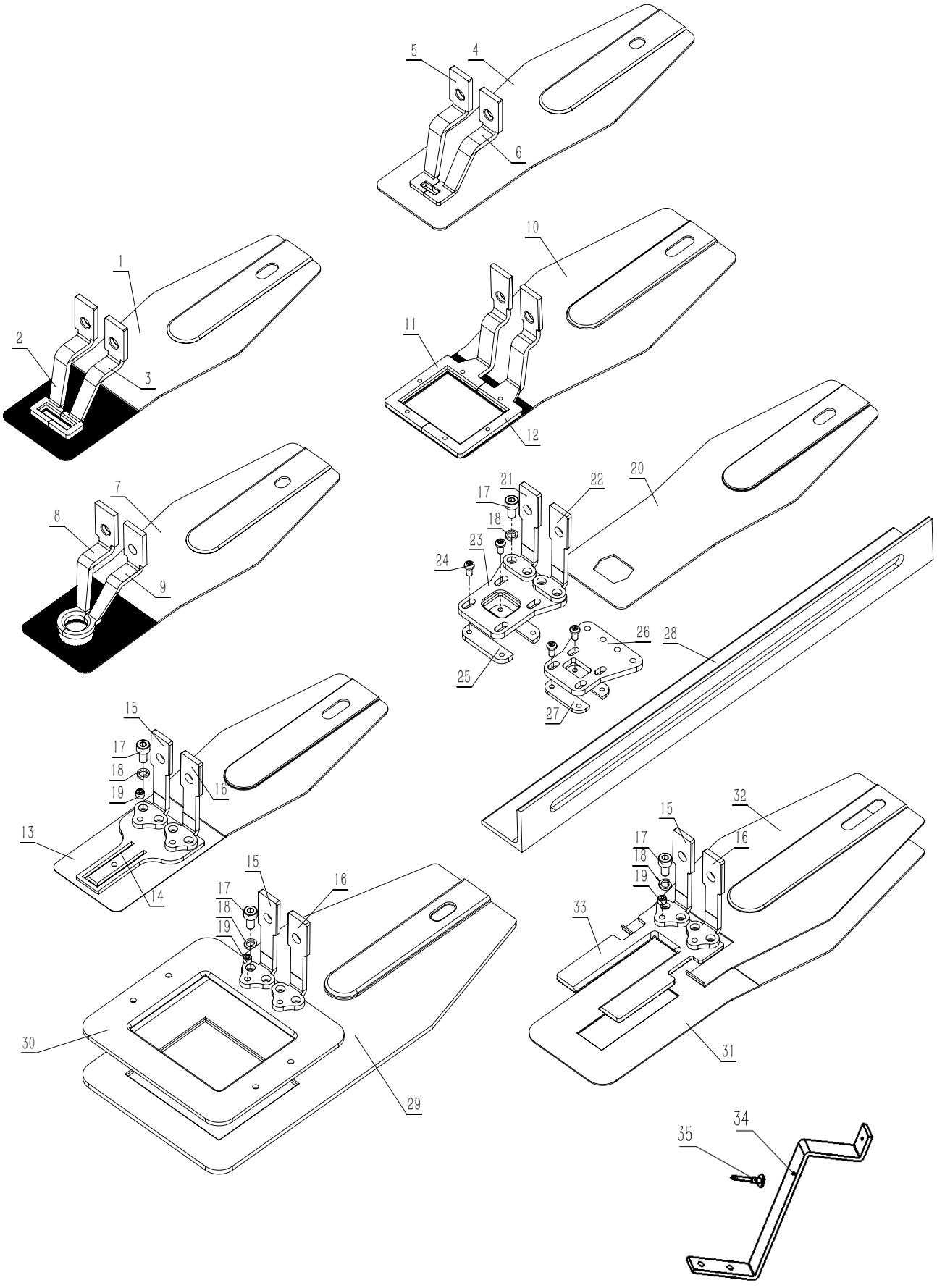
1903G 专用部件



序号	注解	公司件号	名称	DESCRIPTION	用量
			1903GS专用		
1		14051200600	横向供给支架组件	CLOTH FEED	1
2		40512602	供给压板	CIOTH FEED PRESSER PLATE	1
3		40527005	弹簧	SPRING	1
4		4052800300	爪脚提升板组件	FOOT LIFT PLATE	1
5		40128014	垫圈	WASHER	2
6		413S13023	螺钉 M6×12	SCREW M6×12	1
7		140512005	控制提升板	CONTROL PANEL	1
8		405S12002	螺钉 SM15/64″×28	SCREW SM15/64″×28	2
9		40504005	曲柄	CRANK	1
10		40503020	滚筒	ROLLER	1
11		405S20001	螺钉 SM15/64″×28	SCREW SM15/64″×28	1
12		405S16001	滚花螺母	KNURLED NUT	2
13		405S30004	调节螺柱	ADJUST THE STUD	1
14		40503002	轴套	SHAFT SLEEVE	1
15		40527015	弹簧	SPRING	1
16		40512007	安装板	MOUNTING PLATE	1
17		403S13011	螺钉 M4×8	SCREW M4×8	2
18		40512010	安装板	MOUNTING PLATE	1
19		4051601200	纽钳组件	TOGGLE CLAMP	1
20		409S12001	螺钉 SM3/16″×32	SCREW SM3/16″×32	2
21		W01013	垫片	WASHER	5
22		40527016	护手	HAND GUARD	1
23		405S15001	螺钉 SM9/64″×40	SCREW SM9/64″×40	2
24		40515005	送料板	FEED PLATE	1
25		405S12003	螺钉 SM11/64″×40	SCREW SM11/64″×40	1
			1903GSK专用		
26		40501202	钉扣转接头	CLOTH FEED	1
27		40516202	左压脚	LEFT PRESSER FOOT	1
28		40516201	右压脚	RIGHT PRESSER FOOT	1
29		409S14002	螺钉 SM11/64″×40	SCREW SM11/64″×40	2
30		405S11009	螺钉 SM3/16″×32	SCREW SM3/16″×32	1
31		405S11202	螺钉 SM3/16″×32	SCREW SM3/16″×32	2
32		40928005	垫圈	WASHER	5
33		40512201	辅助板	THE AUXILIARY PLATE	1
34		40512212	调节扳手安装板	ADJUSTING WRENCH MOUNTING PLATE	1
35		405S11008	螺钉 SM3/16″×32	SCREW SM3/16″×32	2
36		4051601300	纽钳组件	TOGGLE CLAMP	1
37		40527016	护手	HAND GUARD	1
38		405S15001	螺钉 SM9/64″×40	SCREW SM9/64″×40	2
39		N01024	螺母 M4	NUT M4	1
40		40528201	垫片	WASHER	1
41		40515201	送料板	FEED PLATE	1
			1903GAK专用		
26		40501202	钉扣转接头	CLOTH FEED	1
44		40516012	左压脚	LEFT PRESSER FOOT	1
45		40516013	右压脚	RIGHT PRESSER FOOT	1
29		409S14002	螺钉 SM11/64″×40	SCREW SM11/64″×40	2
30		409S11005	螺钉	SCREW SM3/16″×32	1
31		405S11202	螺钉 SM3/16″×32	SCREW SM3/16″×32	2
32		40928005	垫圈	WASHER	5
46		40512021	辅助板	THE AUXILIARY PLATE	1
34		40512212	调节扳手安装板	ADJUSTING WRENCH MOUNTING PLATE	1
35		405S11008	螺钉 SM3/16″×32	SCREW SM3/16″×32	2
37		40527016	护手	HAND GUARD	1
38		405S15001	螺钉 SM9/64″×40	SCREW SM9/64″×40	2
39		N01024	螺母 M4	NUT M4	1
40		40528201	垫片	WASHER	1
42		4051601800	纽钳组件	TOGGLE CLAMP	1
43		40315007	送料板	HAND GUARD	1

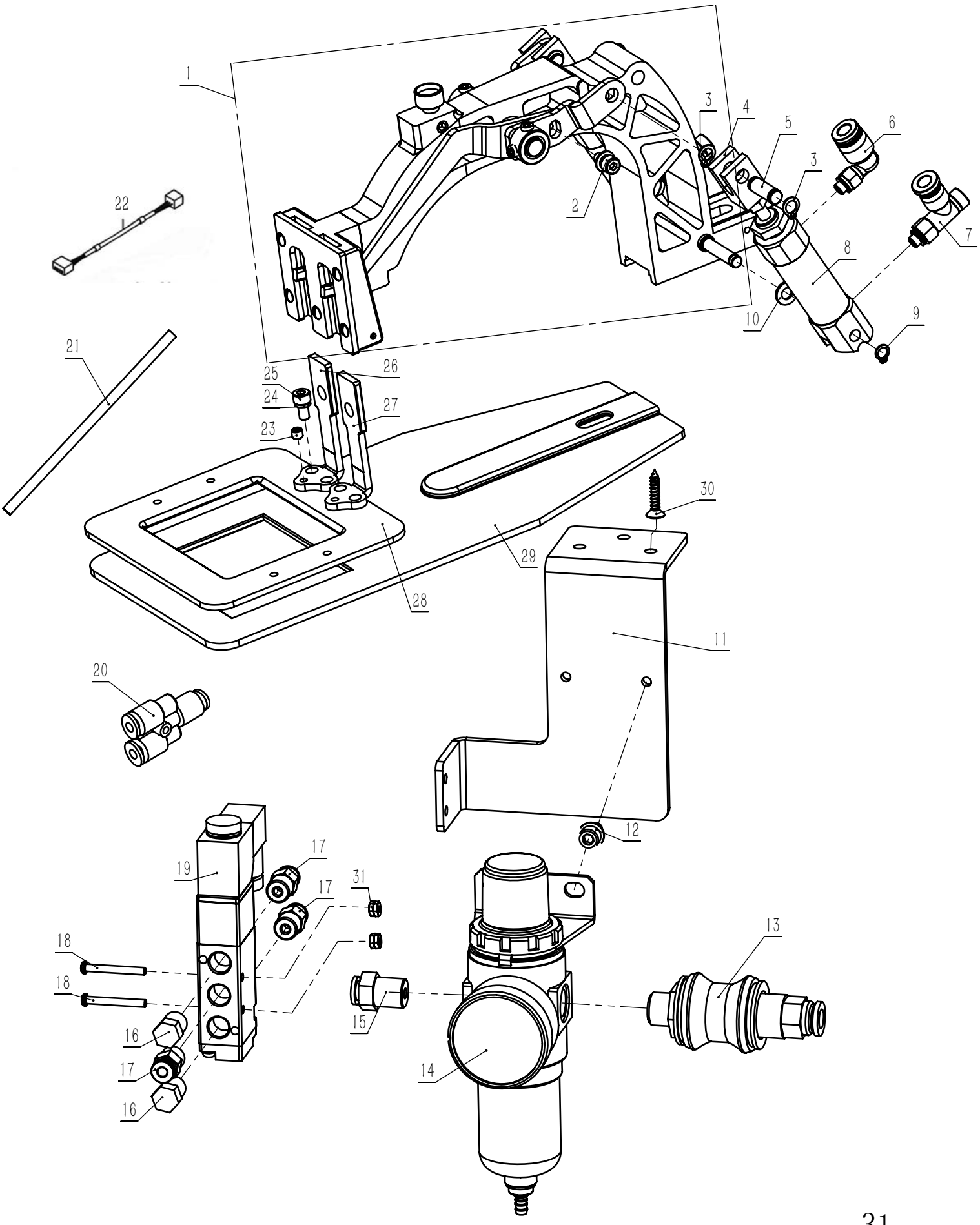
15、FOOT PRESS LIST

压脚清单



序号	注解	公司件号	名称	DESCRIPTION	用量
			1900GH		
1		40315002	送料板	FEED PLATE	1
2		40316001	左压脚	LEFT PRESSER FOOT	1
3		40316002	右压脚	RIGHT PRESSER FOOT	1
			1900GM		
4		40315026	送料板	FEED PLATE	1
5		40316036	左压脚	LEFT PRESSER FOOT	1
6		40316035	右压脚	RIGHT PRESSER FOOT	1
			1900GY		
7		40315005	送料板	FEED PLATE	1
8		4031600300	圆形压脚组件	LEFT PRESSER FOOT	1
9				RIGHT PRESSER FOOT	1
			1900GX		
10		140315006	送料板	FEED PLATE	1
11		140316003	左压脚	LEFT PRESSER FOOT	1
12		140316004	右压脚	RIGHT PRESSER FOOT	1
			1900GL		
13		40315035	送料板	FEED PLATE	1
14		140315002	压脚板	PRESSER FOOT PLATE	1
15		40316034	左压脚架	LEFT PRESSER FOOT RACK	1
16		40316033	右压脚架	RIGHT PRESSER FOOT RACK	1
17		403S13001	螺钉 M4×8	SCREW M4×8	4
18		W02002	弹垫	SPRING WASHER	4
19		409S14002	螺钉 SM11/64″×40	SCREW SM11/64″×40	2
			1900GN		
17		403S13001	螺钉 M4×8	SCREW M4×8	4
18		W02002	弹垫	SPRING WASHER	4
20		40515036	送料板	FEED PLATE	1
21		42316001	左压脚架	LEFT PRESSER FOOT RACK	1
22		42316002	右压脚架	RIGHT PRESSER FOOT RACK	1
23		40316049	通用压脚块(大)	PRESSER FOOT BLOCK(BIG)	1
24		403S11020	螺钉 M3×6	SCREW M3×6	8
25		40316051	压脚辅助块(大)	PRESSER FOOT SUPPORT BLOCK(BIG)	2
26		40616050	通用压脚块(小)	PRESSER FOOT BLOCK(SMALL)	1
27		40316052	压脚辅助块(小)	PRESSER FOOT SUPPORT BLOCK(SMALL)	2
28		40316053	角铁	ANGLE IRON	1
34		40316054	支架	SUPPORT	2
35		40326043	销子	DOWEL	2
			1906GS		
15		40316034	左压脚架	LEFT PRESSER FOOT RACK	1
16		40316033	右压脚架	RIGHT PRESSER FOOT RACK	1
17		403S13001	螺钉 M4×8	SCREW M4×8	4
18		W02002	弹垫	SPRING WASHER	4
19		409S14002	螺钉 SM11/64″×40	SCREW SM11/64″×40	2
29		42315601	送料板(50×60)	FEED PLATE(50×60)	1
30		42316601	压脚板(50×60)	PRESSER FOOT PLATE(50×60)	1
			1906GP		
15		40316034	左压脚架	LEFT PRESSER FOOT RACK	1
16		40316033	右压脚架	RIGHT PRESSER FOOT RACK	1
17		403S13001	螺钉 M4×8	SCREW M4×8	4
18		W02002	弹垫	SPRING WASHER	4
19		409S14002	螺钉 SM11/64″×40	SCREW SM11/64″×40	2
31		42315603	送料板(50×30)	FEED PLATE(50×30)	1
32		42315602	送料压板	FEE DPRESSER FOOT	1
33		42316602	压脚板(50×30)	PRESSER FOOT PLATE(50×30)	1

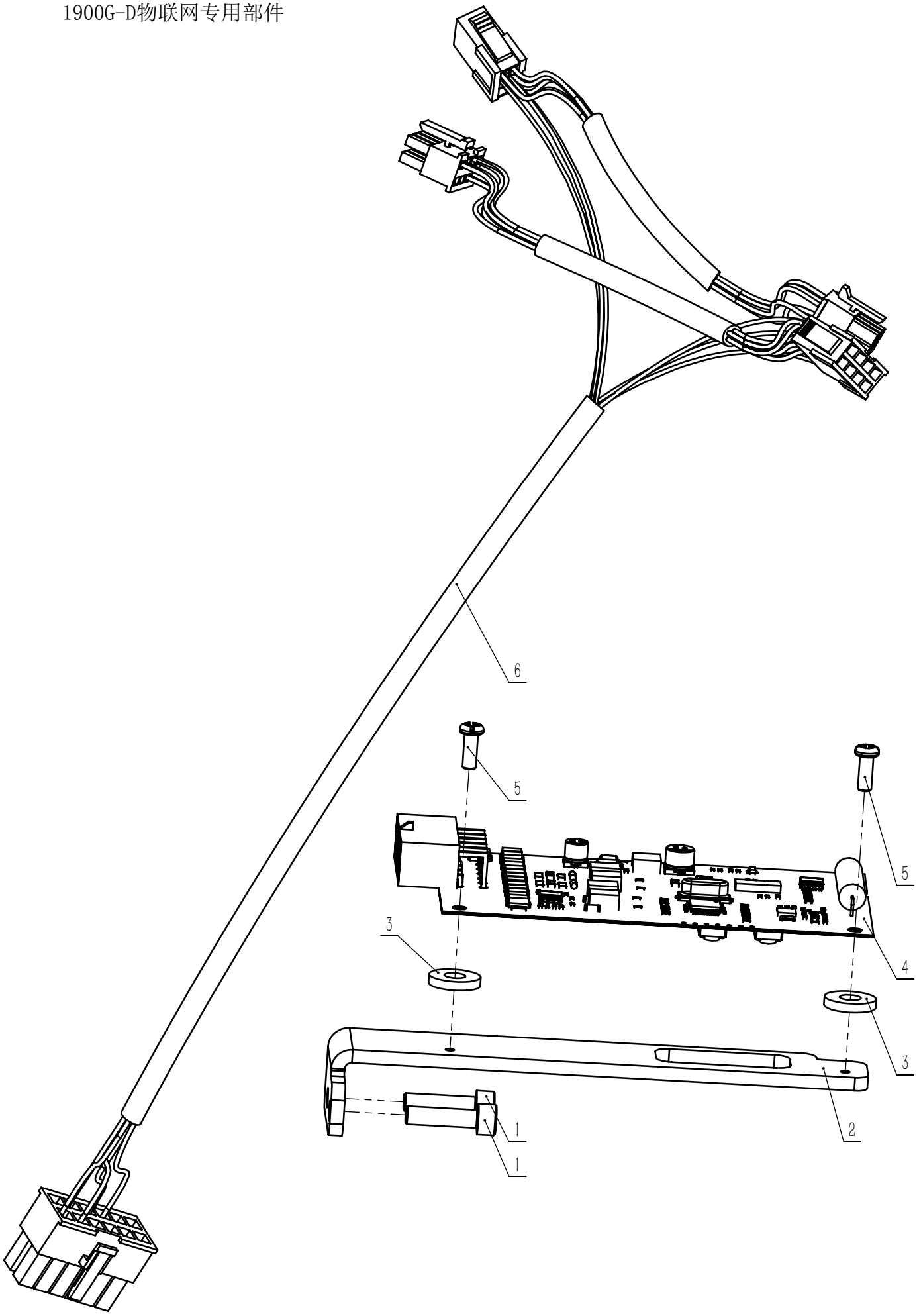
16、EXCLUSIVE PARTS FOR 1906GHQ
1906GHQ专用部件



序号	注解	公司件号	名称	DESCRIPTION	用量
1		14231200300	气动供给架组件	PNEUMATIC SUPPLY FRAME ASSEMBLY	1
2		417S30033	螺栓(带垫圈)M4×8(切换)	BOLT(WITH WASHER)M4×8(SWITCH)	2
3		H03003	GB/T894.1挡圈5.6	GB/T 894.1RING5.6	4
4		41709012	气缸接头	CYLINDER CONNECTOR	2
5		41726002	气缸接头轴	CYLINDER CONNECTOR SHAFT	2
6		42536004	气管接头	TRACHEAL CONNECTOR	2
7		142345002	排气调速接头	EXHAUST SPEED REGULATING CONNECTOR	2
8		142345003	气缸组件	CYLINDER ASSEMBLY	2
9		H03019	轴用挡圈C5	SHAFT RETAINING RING C5	2
10		W01013	垫圈4.5	GASKETS 4.5	2
11		142312006	电磁阀安装板	SOLENOID VALVE MOUNTING PLATE	1
12		421S13017	螺钉带垫M5×10	SCREW WITH CUSHION M5×10	2
13		42130096	手动开关	MANUAL SWITCH	1
14		141845004	气源处理元件	GAS SOURCE PROCESSING ELEMENT	1
15		40736045	螺纹直通接头	THREADED STRAIGHT JOINT	1
16		142345001	消声器	MUFFLER	2
17		41845222	螺纹直通	THREAD THROUGH	3
18		407S04053	十字半圆头螺钉	CROSS RECESSED HEAD SCREW	2
19		41845212	电磁阀	MAGNETIC VALVE	1
20		40736036	气管接头(Y型三通)	TRACHEAL JOINT (TYPE Y TEE)	2
21		41845223	气管φ4×2.5透明蓝	TRACHEA Φ4×2.5 CLEAR BLUE	3M
22		142330002	电磁阀转接线	SOLENOID VALVE CONNECTION	1
23		409S14002	螺钉 SM11/64″×40	SCREW SM11/64″×40	2
24		W02002	弹垫	SPRING WASHER	4
25		403S13001	螺钉 M4×8	SCREW M4×8	4
26		40316034	左压脚架	RIGHT PRESSER FOOT RACK	1
27		40316033	右压脚架	LEFT PRESSER FOOT RACK	1
28		42316601	压脚板(50×60)	PRESSER FOOT PLATE(50×60)	1
29		42315601	送料板(50×60)	FEED PLATE(50×60)	1
30		403S30020	螺钉	SCREW	3
31		N01013	螺母M3	NUT M3	2

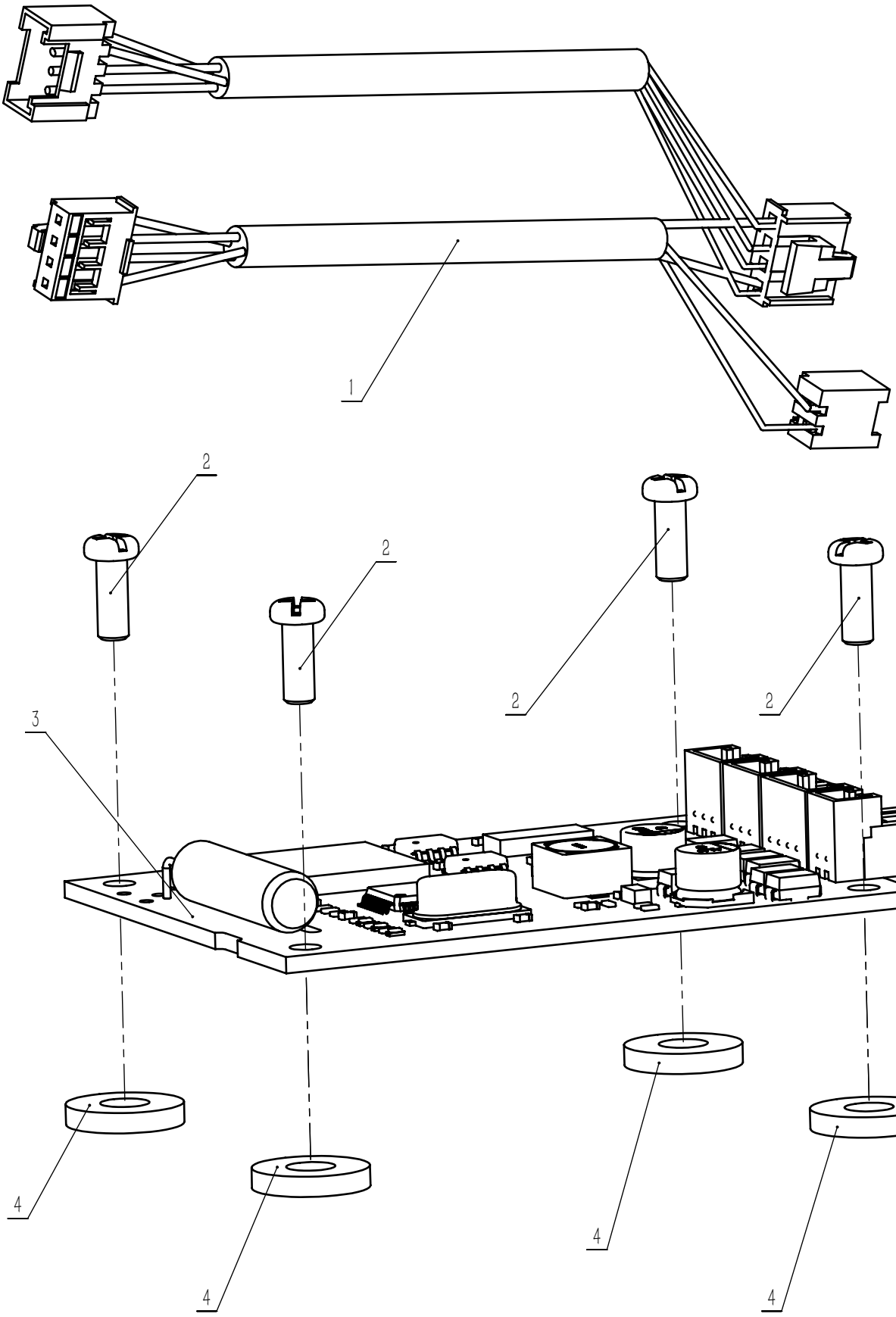
17、SPACIAL PURPOSE PARTS OF THE INTERNET FOR 1900G-D

1900G-D物联网专用部件



序号	注解	公司件号	名称	DESCRIPTION	用量
1		403S13015	滚花内六角圆柱头螺钉	SCREW M4×16	2
2		140301003	大豪物联网支架	INTERNET OF THINGS SUPPORT（DA HAO）	1
3		40128021	垫片	WASHER	2
4		140330005	大豪物联网电路板	INTERNET OF THINGS CIRCUIT BOARDS（DA HAO）	1
5		403S11017	复合槽圆柱头螺钉	SCREW M3×8	2
6		140330004	大豪物联网连接线	INTERNET OF THINGS CONNECTION（DA HAO）	1

18、SPACIAL PURPOSE PARTS OF THE INTERNET FOR 1900G-B
1900G-B物联网专用部件



序号	注解	公司件号	名称	DESCRIPTION	用量
1		140330014	鲍麦物联网连接线	INTERNET OF THINGS SUPPORT（DAO MAI）	1
2		403S11017	复合槽圆柱头螺钉	SCREW M3×8	4
3		40128021	垫片	WASHER	4
4		141830042	鲍麦物联网电路板	INTERNET OF THINGS CIRCUIT BOARDS（DAO MAI）	1

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产品标准代号：Q/TK 007-2017

资料如有更改，恕不另行通知，以实样为准

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Standard code of the products:Q/TK 007-2017

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